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Comparing Reservoir and Outcrop Specimens for Mixed Mode I-II Fracture Toughness of a Limestone Rock Formation at Various Conditions

By

N. Al-Shayea

Department of Civil Engineering, King Fahd University of Petroleum and Minerals, Dhahran, Saudi Arabia

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Summary

A fracture toughness study was conducted on a limestone rock formation from a petroleum 11 reservoir in Saudi Arabia, and results were compared with those for outcrop specimens 12 from the same geological formation. The objective was to investigate the possibility of using 13 14 outcrop specimens to estimate the fracture toughness behavior of reservoir rock at *in-situ* conditions of temperature and confining pressure. The study was made on reservoir speci-15 mens from a depth of about 3.5 km, at both ambient and reservoir conditions. Mixed mode 16 I-II fracture toughness at reservoir conditions of high temperature and confining pressure 17 was studied using straight notched Brazilian disk (SNBD) specimens under diametrical 18 compression. Tests were conducted at ambient conditions, at an effective confining pressure 19 (σ_3) of 28 MPa (4000 psi), and at a temperature of 116 °C. The results showed a substantial 20 increase in fracture toughness under confining pressure. Under $\sigma_3 = 28$ MPa, the pure 21 mode-I fracture toughness (K_{IC}) , increased by a factor of about 3.2, and the pure mode-II 22 23 fracture toughness (K_{IIC}) increased by a factor of 4.4, compared to those under ambient conditions. On the other hand, K_{IC} at 116 °C was only 25% more than that at ambient 24 conditions. These results were compared with recent results for outcrop specimens from the 25 same geological formation. The results reveal that outcrop specimens can be successfully 26 used to predict the fracture behavior of reservoir specimens at *in-situ* conditions, in spite of 27 28 some differences at ambient conditions. Additionally, fracture toughness envelopes were obtained for reservoir specimens at ambient and high pressure conditions, in both positive 29 and negative regions. 30

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Notations

- $_{32}$ β orientation angle of the notch with the direction of loading
- $\sigma_3 \qquad \text{effective confining pressure (MPa)}$
- 34 θ incidient angle of x-rays on atomic plane
- 35 *a* half crack length

	2	N. Al-Shayea
1	В	thickness of the disk
2	FPZ	fracture process zone
3	$K_{\rm I}$	Mode-I stress intensity factor
4	K_{IC}	pure Mode-I stress intensity factor
5	$K_{IC(\sigma_3)}$	pure Mode-I fracture toughness (MPa m ^{1/2}) under any confining pressure (σ_3)
6	$K_{IC(field)}$	pure Mode-I fracture toughness (MPa $m^{1/2}$) at field conditions
7	$K_{IC(T)}$	pure Mode-I fracture toughness (MPa $m^{1/2}$) at any temperature (T)
8	KII	Mode-II stress intensity factor
9	K_{IIC}	pure Mode-II stress intensity factor
10	LEFM	linear elastic fracture mechanics
11	M.Y.B.P.	million year before present
12	N_{I}	normalized Mode-I stress intensity factor for notched Brazilian disk
13	N_{II}	normalized Mode-II stress intensity factor for notched Brazilian disk
14	Р	compressive load at failure
15	R	radius of the Brazilian disk
16	R^2	coefficient of determination
17	SNBD	straight-notched Brazilian disk

18 *T* temperature

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1. Introduction

Studying the fracture toughness of rocks at elevated temperatures and confining 20 pressures is valuable for a number of practical situations such as hydraulic frac-21 turing used to enhance oil and gas recovery from a reservoir, and the disposal or 22 safe storage of radioactive waste in underground cavities. Hydraulic fracturing is a 23 well-known technique used to create fractures in deep-seated rock formations in 24 order to enhance oil or gas recovery from a reservoir of low permeability. The ease 25 of creating fractures is strongly influenced by the rock fracture toughness, which is 26 a measure of the material's resistance against crack initiation and propagation. 27 The study of rock fracture toughness under in-situ conditions (i.e. high temper-28 atures and confining pressures) becomes an important input for designing various 29 aspects of the hydro-fracturing process (Sih and Liebowitz, 1968; Abou-Sayed, 30 1978; Abe et al., 1979; Rummel and Winter, 1982). 31

Usually, the depth of hydraulic fracturing operation is in the range of 1 to 4 32 km. The fracture toughness at that depth (i.e. at in-situ conditions) is required in 33 order to predict a realistic value for hydro-fracturing pressure. Due to the high 34 cost of field testing, laboratory testing is the only viable alternative to determine 35 the fracture toughness of a rock formation at simulated reservoir conditions of 36 temperature and pressure using small core specimens. Nevertheless, the limited 37 availability of core specimens from a deep-seated formation, the high cost involved 38 in most situations, and their poor quality in some cases are still big hurdles in a 39 comprehensive experimental investigation. However, the problem may be solved if 40 the outcrop specimens obtained from the same geological formation as that of the 41 reservoir can be used for the fracture toughness evaluation. 42

The literature shows that little attention has been paid to the effect of specimen origin on fracture toughness. A comparison between the properties of outcrop and reservoir rocks from the same formation need to be correlated. This correlation has significant practical implications, since it allows the use of outcrop rock specimens to determine the properties of reservoirs rocks of the same formation. The
 outcrop rock specimens are many orders of magnitude less expensive than reser voir ones.

This study investigates the effect of specimen origin on Mode-I and mixed 4 Mode I–II fracture toughness by comparing two sets of rock specimens from the 5 same geological formation, one collected from an outcrop in the Central Province 6 of Saudi Arabia and the other from a gas reservoir in the Eastern Province. A 7 straight-notched Brazilian disk (SNBD) specimen type was used (Fig. 1), because 8 it is very convenient and eminently suitable for fracture toughness determination 9 in mixed Mode I-II conditions. Tests were made at ambient and in-situ conditions 10 of temperature and confining pressure. 11

2. Literature Review

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Based on the loading type, there are three basic crack propagation modes in a 13 fracture process, namely: Mode I (extension, opening), Mode II (shear, sliding), 14 and Mode III (shear, tearing). Any combination of these modes can occur as a 15 mixed-mode. Most, if not all, studies in the past have focused on fracture tough-16 ness determination under confining pressures only for Mode-I failure conditions 17 (Perkins and Krech, 1966; Schmidt and Huddle, 1977; Muller, 1986; and Vasar-18 helyi, 1997). Nevertheless, due to randomly oriented cracks in rocks and/or in-situ 19 stress conditions, cracks tend to propagate under the influence of a combined 20 action of the basic failure modes called mixed mode (Whittaker et al., 1992; and 21 Lim et al., 1994-a). In the case of rocks, the combination of Mode-I and Mode-II 22 (mixed Mode I-II) failure is more common. Therefore, consideration of mixed 23 Mode I-II loading in addition to pure Mode-I becomes important in fracture 24 toughness investigation. 25

Rock specimens should be relatively small in size, requiring minimum machin-26 ing for sample preparation, particularly when specimens are obtained from large 27 depths (i.e. reservoirs). A centrally notched disk type specimen under diametrical 28 compression has been extensively used in the past for fracture toughness studies of 29 brittle materials including rocks under ambient conditions (Awaji and Sato, 1978; 30 Sanchez, 1979; Atkinson et al., 1982; Shetty et al., 1986; Fowell and Xu, 1994; 31 Lim et al., 1994-a; and Krishnan et al., 1998). However, the available data for 32 mixed Mode I-II fracture toughness under confining pressures and high tempera-33 ture is limited. 34

The literature shows that most of the studies related to fracture toughness under 35 confining pressures have been limited to Mode-I conditions. Moreover, specimen 36 types other than the Brazilian disk have been used in these investigations. Due to 37 the fact that actual crack propagation in rock is caused by a force field of mixed 38 Mode I-II, and since the only way to obtain samples from a deep-seated rock 39 formation such as a reservoir is by coring cylindrical specimens, it is a matter of 40 potential interest to investigate the fracture toughness for mixed Mode I-II load-41 ing conditions by using disk type specimens (Figure 1). This specimen geometry 42 was chosen in this study because it allows testing under Mode-I, Mode-II, and 43





(c)
 Fig. 1. Notched Brazilian disk specimen under diametrical compression (a), cross sectional area through the straight notch (b), and samples of Brazilian disk specimens with straight notches (c)

mixed-Mode I–II loading conditions using the same specimen configuration and mixed-Mode I–II loading conditions in specimen geometry and testing setup were thus eliminated. By changing the orientation angle of the notch with respect to the direction of loading (β), any loading condition can be obtained: pure Mode-I ($\beta = 0^{\circ}$), pure Mode-II ($\beta \approx 30^{\circ}$), or mixed-Mode I–II.

Usually, the fracture toughness of rock is determined at ambient conditions 6 (at room temperature and atmospheric pressure). However, under varying temper-7 atures and confining pressures, the measured fracture toughness has been shown to 8 vary. The fracture toughness behavior of a deep-seated rock formation requires 9 the testing to be conducted in a manner that simulates the *in-situ* conditions such 10 as temperature and confining pressure. Estimates based on field data have indi-11 cated that representative hydrofracture toughness parameters are one to two orders 12 of magnitude higher than those determined at ambient conditions (Shlyapobersky, 13 1985). Several other studies on quarried rocks have showed a significant increase 14 in Mode-I fracture toughness with an increase in the confining pressure. The mea-15 sured data shows a considerable scatter, but an increase which is roughly linear 16 with the confining pressure has been observed (Thallak et al., 1993). 17

Rock formations at larger depths have temperatures considerably higher than 18 the ambient, which is generally used during a laboratory study. A temperature 19 gradient of about $1 \,^{\circ}C/30$ m exists within the earth's crust (Mitchell, 1993). In the 20 past, little attention has been paid to the fracture toughness determination of rocks 21 with temperatures higher than the ambient. Hoagland et al. (1973) studied the ef-22 fect of temperature on the fracture energy of Indiana limestone and Berea sand-23 stone. They tested double cantilever beam specimens in splitting mode, at 22 °C 24 and at 196°C. The results for both rocks indicated that the fracture energy at 25 196°C was considerably lower than that obtained at room temperature. Meredith 26 (1983) investigated the influence of high temperature on measured fracture tough-27 ness (Mode I) using double torsion tests on Black gabbro, Westerly granite, and 28 single crystals of synthetic quartz at a temperature range between 20 °C and 400 °C. 29 His results showed that K_{IC} increased slightly with increasing temperature from 30 20 °C to 100 °C, while it steadily decreased with increasing temperature from 31 100 °C to 400 °C. This reduction may be mainly caused by the development of 32 microcracks resulting from the considerable tensile stress due to differential ther-33 mal expansion between adjacent mineral grains in the rock sample. Atkinson et al. 34 (1982) obtained similar results for Westerly granite samples. 35

Although some studies have been carried out on the effect of temperature on 36 mode-I fracture toughness, little attention has so far been focused on mixed Mode 37 I-II. In the field, however, Mode-I may not be dominant, but Mode-II and in 38 particular mixed Mode I–II is frequently encountered (Whittaker et al., 1992). 39 Therefore, a study of mixed mode fracture toughness behavior at high temperature 40 is of significant importance in practice. Al-Shayea et al. (2000) investigated the 41 effect of confining pressure and high temperature on mixed Mode I-II fracture 42 toughness for a limestone rock. These rocks were obtained from the outcrop of the 43 same geological formation under consideration. Thus their results will be used in 44 this paper as a base for the comparison of the results of the reservoir rocks. This 45 comparison is of significant importance in practice. 46

3. Theoretical Background

3.1 Fracture Toughness

When a notched rock specimen is subjected to an externally applied load, stress 3 concentrates in the vicinity of the crack tip. When this stress concentration reaches 4 a critical value, failure occurs due to propagation of the preexisting crack. The 5 fracture toughness is then calculated in terms of the stress intensity factor (SIF) using the failure load, notch size, and other geometrical parameters of the speci-7 men. In this paper, a circular disk with a central straight notch under diametrical 8 compression (Figure 1-a) was used to investigate fracture toughness. The follow-9 ing mathematical expressions, proposed by Atkinson et al. (1982), were used for 10 the fracture toughness calculation: 11

$$K_{\rm I} = \frac{P\sqrt{a}}{\sqrt{\pi}RB}N_{\rm I} \tag{1}$$

$$K_{\rm II} = \frac{P\sqrt{a}}{\sqrt{\pi}RB} N_{\rm II};\tag{2}$$

14 where:

 $_{15}$ $K_{\rm I} =$ Mode-I stress intensity factor;

16 $K_{\rm II} =$ Mode-II stress intensity factor;

17 R = radius of the Brazilian disk;

18 B = thickness of the disk;

¹⁹ P =compressive load at failure;

 $_{20}$ a = half crack length; and,

²¹ $N_{\rm I}$ and $N_{\rm II}$ are non-dimensional coefficients which depend on a/R and the orientation angle

 $_{22}$ (β) of the notch with the direction of loading.

For linear elastic fracture mechanics (LEFM) to be applicable to the fracture toughness study, the fracture process zone (FPZ) should be as small as possible. This is achieved partly by limiting the crack size to a minimum but practical value (Schmidt, 1976), and partly by using specimens of relatively larger thickness (Barton, 1982). Based on that, the small crack approximation proposed by Atkinson et al. (1982) can be used to determine the values of $N_{\rm I}$ and $N_{\rm II}$ for half crack to radius ratio ($a/R \le 0.3$), as follows:

$$N_{\rm I} = 1 - 4\sin^2\beta + 4\sin^2\beta * (1 - 4\cos^2\beta) \left(\frac{a}{R}\right)^2$$
(3)

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$$N_{\rm II} = \left[2 + (8\cos^2\beta - 5)\left(\frac{a}{R}\right)^2\right]\sin 2\beta.$$
(4)

Although the above Eqs. (1) to (4) were derived for Brazilian disk tested at ambient conditions, they are also used in this paper for Brazilian disk tested at confining pressure. This is based on the fact that "*superposition of linear elastic fields*" applies to linear elastic stresses, Whittaker et al. (1992). For the case of testing at confining pressure, the total stress at the crack tip is the resultant of the

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stresses generated by the confining pressure alone and those generated by the dia-1 metrical compression alone. Since the confining pressure produces isotropic com-2 pression, it causes the crack to close, and consequently the fracture toughness to 3 increase, i.e., it makes the rock tougher against fracture. Therefore, the fracture 4 of the confined rock is caused by the diametrical compression. This is analogous 5 to the case of the conventional triaxial test, in which the confining compression 6 increases the strength of the material, and the failure is caused by the deviatoric 7 stress. 8

3.2 Failure Theories

¹⁰ There are numerous failure criteria for crack initiation and propagation under ¹¹ mixed Mode I–II loading condition. The most popular ones are: the maximum ¹² tangential stress (σ) criterion, the maximum energy release rate (G) criterion, and ¹³ the minimum strain energy density (S) criterion. The available experimental data ¹⁴ shows that no distinct theoretical failure criterion is applicable to all cases. Also, ¹⁵ these criteria imply that K_{IC} is larger than K_{IIC} , while experimental data show the ¹⁶ opposite.

Moreover, due to the fact that the existing failure criteria were developed based 17 on the tensile loading rather than the compressive one, these criteria hold good 18 only in the positive region (crack opening) and cannot predict the fracture behav-19 ior in the negative zone (crack opening). Many researchers have recommended 20 using empirical relations for practical applications. Huang and Wang (1985) and 21 Sun (1990) have used one of three empirical equations of straight line, ellipse, 22 and homogenous quadratic to fit the experimental fracture toughness data in the 23 $(K_{\rm I}/K_{\rm IC})$ - $(K_{\rm II}/K_{\rm IIC})$ plane. Also, an exponential relationship was used, Awaji and 24 Sato (1978), and Lim et al. (1994-b). 25

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4. Geology and Rock Description

Rock samples were obtained from the "Khuff" formation in Saudi Arabia. Geo-27 logically, the Khuff formation relates to the early Triassic to late Permian age (215 28 to 270 M.Y.B.P.). A general trend of the sedimentary rock formations in the region 29 is shown in Fig. 2a. The structural geology for this formation indicates that it 30 outcrops at various places in the Central Province of Saudi Arabia, with an alti-31 tude reaching hundreds of meters above sea level (Fig. 2b), and it dips toward the 32 east to a depth of about two to four thousand meters below sea level in the Eastern 33 Province. The generalized lithology of the Khuff formation consists of layers of 34 limestone, claystone, dolomite, anhydrite, and sandstone. 35

The thickness of the Khuff formation increases basinward (from southwest to northeast) from 450 to 975 m. In the Ghawar field, its thickness is 500 m, (Al-Jalal, 1994). The carbonate and anhydrite sequence upward is subdivided into four alternating anhydrite and carbonate intervals. From top to bottom, the anhydritecarbonate pairs are called Khuff A, B, C, and D. Powers et al. (1963) gave a generalized description of Lithology A as aphanitic-calcarentic limestone, Lithology





Fig. 2. General trend of the sedimentary rock formations in Saudi Arabia (a), Khuff formation outcropping in Gassim area, sample collection location (b)

B as aphanitic limestone, Lithology C as dolomite and limestone, and Lithology D
 as dolomite and shale.

³ Reservoir samples were collected from the Ghwar field, the largest oil reservoir

4 in the world producing oil and gas from multi-reservoir zones in the Khuff for-

 $_{\rm 5}$ $\,$ mation. The reservoir samples were obtained by Saudi Aramco in the form of cores $\,$

6 from different depths and their lithology was found to vary. Moreover, many sam-

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ples contained impurities such as anhydrite. To avoid sample inhomogeneity, samples from one limestone lithology were selected for which much material 2 was available. The study was made on reservoir specimens from a depth of about 3 3.5 km.

5. Exeprimental Investigation

5.1 Rock Properties

Mineralogical composition plays an important role in the identification and clas-7 sification of rock materials. Mineralogical compositions of the reservoir specimens 8 were determined by the X-ray diffraction (XRD) technique. The objective of this 9 analysis was to identify the mineral phases (chemical compounds) present in the 10 reservoir rock samples and to compare it with those of the outcrop samples, in 11 order to get an indication that both reservoir and outcrop rocks relate to the same 12 geological formation. 13

Some physical and mechanical properties were determined to characterize the 14 investigated limestone rock. Visual inspections were made. Dry density and spe-15 cific gravity were determined according to ASTM D 1188 and ASTM D 854, re-16 spectively (ASTM, 1993). The splitting tensile strength was found indirectly using 17 an uncracked Brazilian disk under diametrical compression, similar to ASTM D 18 3967. 19

5.2 Fracture Toughness

5.2.1 Sample Preparation

Reservoir cores were obtained from Saudi Aramco drilled from a depth of about 22 3.5 km. These cores have a diameter of about 100 mm. Cores were sliced into 23 circular disks using a high-speed circular saw. The thickness (B) of the sliced disks 24 was in the range of 20-24 mm. This thickness was decided according to the rec-25 ommendations by Khan and Al-Shayea (2000). A straight notch was machined in 26 the center of the disks using a 0.25 mm diamond-impregnated wire saw. In the 27 notch making process, a hole was drilled in the center of the disk using a 3-mm 28 drill bit. The wire was passed through the drilled hole and the notch was machined. 29 This technique allows notches of any length to be made, and hence the difficulty 30 associated with machining small notches in Brazilian disks, as reported by Fowell 31 and Xu (1994), was overcome. A crack length of 29 mm was used (i.e., a/R = 0.3). 32 This ratio was decided according to the findings of Khan and Al-Shayea (2000). 33 Some of the notched disk specimens are shown in Fig. 1c. 34

For the testing under confining pressure, the entire disk surface was painted 35 with a glossy spray paint to avoid the penetration of pressurized oil during testing. 36 Also, the notch was sealed by adhesive tape on both sides, to prevent pressure 37 buildup inside the notch. A preliminary investigation showed the ability of the 38 paint to prevent oil infiltration. Two specimens were confined by pressurized oil 39 for a sufficient period of time; one was painted and the other was not. These two 40

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samples were taken out and then broken. The painted one showed no sign of oil
infiltration, while the unpainted one showed an infiltration of oil to a depth of
about 3 mm below surface. Additionally, the paint was thin enough not to affect
the rock properties, especially the fracture toughness, since the notch itself was not
spray-painted.

5.2.2 Testing at Ambient Conditions

A strain-controlled loading frame having a capacity of 100 kN was used for the load application with a strain rate of 0.08 mm/min, Fig. 3a. SNBD specimens with 100 mm diameter and a/R = 0.3, were diametrically loaded. Reservoir specimens were tested with different values of the crack inclination angle (β) ranging from 0° to 75° with a 15° increment. The applied load and load-point displacement were acquired using a computerized data logger.

5.2.3 Testing at Reservoir Conditions

14 Al-Shayea et al. (2000) attempted to study the fracture toughness variation under

15 the combined influence of temperature and pressure. Unfortunately, the applica-

16 tion of confining pressure after heating of the sample was not successfully accom-

17 plished. During the sample heating stage, the "O" rings in the triaxial chamber



Fig. 3. Schematic loading arrangement at ambient conditions, (a) Triaxial cell for testing under confining pressure, (b) Box for testing at high temperature

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Fig. 3. (continued)

became soft and broke during the application of confining pressure, resulting in
leakage of oil from the cell. Many attempts were made to remedy the problem,
after which it was decided to decouple the application of temperature and confining pressure. In this study the effects of temperature and confining pressure on the
fracture toughness were also investigated independently.

5.2.3.1 Testing at Confining Pressure

Specimens were tested inside a triaxial cell made of stainless steel, manufactured 7 locally for this purpose, Fig. 3b. The cell was mounted into the apparatus shown 8 in Fig. 3a. The notched disk was placed, with the desired crack inclination to 9 loading direction, on a sample holder fixed to the base of the triaxial cell. Two 10 lateral screws on each side of the sample holder were made to gently touch the 11 sample to ensure its verticality. The disk was then fixed to the base of the sample 12 holder using quick-setting glue. A flat circular base snugly attached to a circular 13 rod was fixed on top of the specimen to precisely control the loading angle. The 14 triaxial chamber was tightly screwed to the base, and the whole assembly was 15 placed under the loading frame used for testing at ambient conditions. The 16 chamber was filled with a light oil, and confining pressure was applied by a hy-17 draulic pump. A confining pressure (σ_3) of up to 28 MPa (4000 psi) was used in 18 this investigation, which is equal to the anticipated effective confining pressure in 19 the reservoir. The confined rock specimen was then diametrically loaded in com-20 pression, while load and load-point displacement were recorded using a compu-21 terized data acquisition system. 22

To study the variation in Mode-I fracture toughness from ambient to a confining pressure of 28 MPa (4000 psi), reservoir specimens were tested under a σ_3 of 0 and 28 MPa only because of limited availability.

The effect of confining pressure on mixed Mode I–II fracture was investigated using a σ_3 of 0 and 28 MPa. Reservoir specimens under these confining pressures were tested with different values of the crack inclination angle (β) ranging from 0° to 75° with an increment of 15°.

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5.2.3.2 Testing at High Temperature

The effect of temperature on fracture toughness was investigated by testing speci-31 mens inside a rectangular box fabricated from a heat and electrical insulation 32 material (Bakelite), Fig. 3c, to study the fracture toughness behavior at tem-33 peratures simulating field conditions. The inside dimensions of the box were 34 $200 \text{ mm} \times 300 \text{ mm} \times 200 \text{ mm}$ height, and the wall thickness was 14 mm. Speci-35 mens were placed inside the box at particular values of β , and precisely secured in 36 position with the help of two lateral screws. Then the box was filled with coarse 37 sand in a loose state, covered with a cap, and the whole assembly placed in an 38 oven for heating to the desired temperature. Due to the long time required for the 39 samples to reach a uniform temperature, only two samples per day could be tested. 40 After reaching the required temperature, the whole assembly was removed from 41

the oven, and the sample was diametrically compressed by the loading frame used
 for testing under ambient conditions. Load and load-point displacement was re-

³ corded during testing.

A preliminary investigation was made in which the temperature was monitored 4 directly on the specimen surface. The temperature was found to drop by only 2 °C 5 in half an hour for the highest temperature of 116 °C. Since the time for each test 6 was only five minutes, it was concluded that the slight drop $(0.3 \,^{\circ}\text{C})$ in temperature 7 was negligible. The samples were tested both in Mode-I and mixed Mode I-II 8 loading conditions. For Mode-I, reservoir specimens were tested at temperatures 9 of 27 °C and 116 °C (reservoir temperature) and only one sample for each condi-10 tion was tested. Due to the limited number of reservoir specimens, tests at tem-11 peratures of 27 °C and 116 °C were conducted only for pure Mode-I and pure 12 Mode-II loading conditions. 13

6. Results and Discussion

6.1 Rock Properties

The mineralogical compositions of the reservoir rock, determined by XRD technique, are shown in Fig. 4. XRD analysis conducted on the reservoir samples shows that their mineralogical compositions were nearly identical to those of the outcrop samples reported by Al-Shayea et al. (2000), which is pure limestone (99% CaCO₃). This indicates that these specimens are from the same geological formation.

A visual inspection of the reservoir specimens showed that this limestone rock was a homogenous, muddy limestone. It was very tight and lacked any pores visible under a polarizing microscope, and therefore had a negligible porosity.



Fig. 4. XRD results for rock samples. The (L) indicates limestone

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Fig. 5. Mixed Mode I-II fracture toughness for outcrop and reservoir specimens, at ambient conditions

The reservoir specimens were gray in color. Their physical properties included a dry density (ρ_d) of 2.664 gm/cm³ and a specific gravity (*Gs*) of 2.723. Using basic phase relationships, the void ratio ($e = [\{G_s \rho_w / \rho_d\} - 1]$) was 0.022, where $\rho_w =$ density of water, and the porosity (n = e/[1 + e]) was 2.13%. The mechanical characteristics included $\sigma_t = 2.66$ MPa.

6.2 Ambient Conditions

Equations (1) to (4) were used to calculate the mixed Mode I-II fracture tough-7 ness for SNBD specimens made from reservoir samples at ambient conditions. 8 Results are given in Fig. 5, which are also compared with those of the outcrop 9 samples. The values of $K_{\rm I}$ and $K_{\rm II}$ for the reservoir samples are much lower than 10 those of the outcrop samples. The pure Mode-I fracture toughness (K_{IC}) was 0.41 11 and 0.42 for the reservoir and outcrop samples, respectively. The pure Mode-II fracture toughness (K_{IIC}) was 0.50 and 0.92 MPa m^{1/2} for the reservoir and out-12 13 crop samples, respectively. It is worth noting that K_{IIC} for reservoir specimens is 14 much less than that of the outcrop specimens. The ratio of pure Mode-II to pure 15 Mode-I (K_{IIC}/K_{IC}) was 1.22 and 2.19 for reservoir and outcrop, respectively. 16

17 6.3 Confining Pressure

6.3.1 Mode-I

¹⁹ Mode I fracture toughness was calculated using Eqs. (1) and (3) with $\beta = 0^{\circ}$, for ²⁰ tests with different confining pressures. Figure 6 represents the variation of Mode-I

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Fig. 6. Variation of Mode-I fracture toughness under confining pressure

¹ fracture toughness (K_{IC}) with confining pressure (σ_3). For reservoir specimens, ² K_{IC} increased from about 0.41 MPa m^{1/2} at ambient conditions to about 1.32 ³ MPa m^{1/2} under a confining pressure of 28 MPa, representing an increase of ⁴ 222%. The variation of K_{IC} with σ_3 for reservoir specimens had the following ⁵ form:

$$K_{IC(\sigma_3)} = K_{IC} + 0.030 * \sigma_3, \text{ with } R^2 = 0.990,$$
 (5)

7 where:

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$$\sigma_3$$
 = effective confining pressure (MPa);

9 $K_{IC(\sigma_3)}$ = pure Mode-I fracture toughness (MPa m^{1/2}) under any confining pressure σ_3 ; and, 10 K_{IC} = pure mode-I fracture toughness (MPa m^{1/2}) under ambient conditions.

As a comparison, K_{IC} for the outcrop specimens increased from 0.42 MPa m^{1/2} at ambient conditions to 1.57 MPa m^{1/2} under a confining pressure of 28 MPa (4000 psi), representing an increase of 274%, Al-Shayea et al. (2000). The variation of K_{IC} with σ_3 for outcrop specimens were reported to be:

$$K_{\rm IC(\sigma_3)} = K_{\rm IC} + 0.043 * \sigma_3$$
, with $R^2 = 0.99$. (6)

Also, Schmidt and Huddle (1977) conducted fracture toughness testing of Indi-16 ana limestone under Mode-I conditions using a single edge notched beam in direct 17 tension. They found a significant increase in the fracture toughness value with 18 increasing confining pressure. Abou-Sayed (1978) and Muller (1986) reported a 19 similar trend of fracture toughness variation with confining pressure. Vasarhelyi 20 (1997), studied the fracture toughness behavior of an anisotropic gneiss using a 21 single edge cracked beam under a three point bend configuration and reported 22 similar conclusions. Figure 7 shows a comparison of the Mode-I fracture tough-23 ness of various limestone rocks as a function of confining pressure. 24

It is believed that rock behaves in a more ductile manner under triaxial loading at high confining pressure than at low or no confining pressure conditions.



Fig. 7. Influence of confining pressure on Mode-I fracture toughness of various limestone rocks [adapted after Whittaker, et al. (1992)]

Increased fracture toughness at high confining pressures has been attributed to the relatively increased amount of energy required to create new surfaces in ductile 2 materials. Moreover, confining pressure (a hydrostatic pressure applied to the en-3 tire specimen excluding the sealed notch) places the entire specimen under hydro-4 static compression. The hydrostatic compression produces an initial negative stress 5 intensity factor at the crack tip (crack closing), causing an increase in the fracture 6 toughness value when the load is applied. This effect increases with increasing 7 confining pressure. Furthermore, an increase in confining pressure reduces the size 8 of the FPZ. 9

6.3.2 Mixed Mode I-II

Mixed Mode I-II fracture toughness results for the reservoir specimens were cal-11 culated using Eqs. (1) to (4), given in Table 1, and plotted in Figure 8 for confining 12 pressures of 0 and 28 MPa (4000 psi). For $\sigma_3 = 28$ MPa, the pure Mode-I fracture 13 toughness (K_{IC}) was 1.32 MPa m^{1/2}, and the pure the Mode-II fracture toughness (K_{IIC}) was found to be 2.18 MPa m^{1/2}, which was achieved at a crack inclination 14 15 angle of about 29°. Corresponding values of 0.41 and 0.5 MPa $m^{1/2}$ were obtained 16 at ambient conditions. The mixed Mode I-II fracture toughness results were 17 compared with those obtained at ambient conditions, and their variations due to 18 the testing environment can be seen in Fig. 8. A large increase in both Mode-I and 19 Mode-II fracture toughness values was observed compared to the ambient con-20

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Testing condition		Ambient		$\sigma_3 = 28$ MPa		$T = 116 ^{\circ}\mathrm{C}$	
Rock origin	β	$K_{\rm I}$	$K_{\rm II}$	$K_{\rm I}$	$K_{\rm II}$	$K_{\rm I}$	$K_{\rm II}$
Reservoir	0 15 27 30 45 60 75 0	$\begin{array}{r} 0.410\\ 0.193\\ 0.032\\ -0.013\\ -0.355\\ -0.777\\ -1.056\\ \end{array}$	0.000 0.304 0.429 0.428 0.633 0.570 0.306	$\begin{array}{r} 1.318\\ 0.944\\ -0.069\\ -1.269\\ -1.963\\ -3.019\\ 1.385\\ 0.963\end{array}$	0.000 1.475 2.500 2.291 1.444 0.875 0.000 1.516		
	15 30 60 75	0.181 -0.017 -0.712 -	0.284 0.593 0.523 -	-0.068 -1.182 -2.047 -2.936	2.414 2.139 1.522 0.855		
	0 15 27 30 45 60 75	$\begin{array}{r} 0.427\\ 0.303\\ 0.077\\ -0.026\\ -0.599\\ -1.070\\ -1.259\end{array}$	$\begin{array}{c} 0.000\\ 0.471\\ 0.972\\ 1.063\\ 1.095\\ 0.802\\ 0.377\end{array}$	$\begin{array}{r} 1.579 \\ 1.039 \\ - \\ -0.056 \\ -1.320 \\ -2.271 \\ -3.355 \end{array}$	0.000 1.607 - 2.355 2.419 1.711 1.010	$\begin{array}{r} 0.541\\ 0.433\\ -\\ -0.025\\ -0.613\\ -1.259\\ -1.773\end{array}$	0.000 0.670 - 1.049 1.124 0.947 0.534
Outcrop	0 15 27 30 45 60 75	$\begin{array}{r} 0.405\\ 0.278\\ 0.070\\ -0.024\\ -0.573\\ -1.156\\ -1.358\end{array}$	$\begin{array}{c} 0.000\\ 0.431\\ 0.884\\ 0.973\\ 1.047\\ 0.866\\ 0.406\end{array}$	$ \begin{array}{r} 1.376\\ 0.898\\ -\\ -0.056\\ -1.253\\ -2.082\\ -3.145\end{array} $	0.000 1.387 - 2.253 2.296 1.566 0.949	$\begin{array}{r} 0.516\\ 0.376\\ -\\ -0.026\\ -0.598\\ -1.231\\ -1.983\end{array}$	0.000 0.580 - 1.092 1.097 0.927 0.598

Table 1. Fracture toughness ($K_{\rm I}$ and $K_{\rm II}$) as a function of angle (β)



Fig. 8. Comparison of mixed Mode I–II fracture toughness at ambient and confined conditions, for reservoir specimens

(V7 9/7 08:55) SV/At J-9534 Rock, 35:4 PMU:(CKN)5/7/2002 Tmath (0).3.05.05 pp. 1-28 Ch27_P (p. 17)



Fig. 9. Comparison of mixed Mode I–II fracture toughness variation for outcrop and reservoir SNBD specimens, under confining pressure

ditions. Pure Mode-I and Mode-II fracture toughness values for the specimens tested under reservoir confining pressure increased by 222% and 336% respectively. The ratio of pure Mode-II to pure Mode-I (K_{IIC}/K_{IC}) under $\sigma_3 = 28$ MPa was found to be 1.65 compared to 1.22 at ambient conditions, representing an increase of 35%.

As a comparison, results reported by Al-Shayea et al. (2000) indicated that for 6 the outcrop specimens under $\sigma_3 = 0$ MPa, $K_{IC} = 0.42$ MPa m^{1/2} and $K_{IIC} = 0.92$ 7 MPa $m^{1/2}$. The pure Mode-I and Mode-II fracture toughness for confined speci-8 mens increased by an amount of 274% and 137%, respectively, over those obtained 9 under ambient conditions (Table 1). This means that Mode-I fracture toughness 10 is more affected by the confining pressure than the Mode-II component. The ratio 11 of pure Mode-II to pure Mode-I (K_{IIC}/K_{IC}) was 1.39 for the confined specimens, 12 compared to a value of 2.19 for the unconfined specimens, representing a 37% re-13 duction. This is opposite to the 35% increase in the case of reservoir specimens. 14 This indicates that confining pressure increased K_{IIC} for reservoir specimens more 15 than that of outcrop specimens. Mixed Mode I-II fracture results for the reservoir 16 and the outcrop specimens under a σ_3 of 28 MPa are compared in Fig. 9. 17

The normalized fracture toughness for reservoir specimens at a confining pressure of 28 MPa is shown in Fig. 10 to be related to those of the ambient conditions according to the following formula:

$$\left(\frac{K_{\rm I}}{K_{\rm IC}}\right)_{\sigma_3=28 \text{ MPa}} = 0.941 * \left(\frac{K_{\rm I}}{K_{\rm IC}}\right) + 0.109, \text{ with } R^2 = 0.984,$$
 (7a)

$$\left(\frac{K_{\rm II}}{K_{\rm IIC}}\right)_{\sigma_3=28 \text{ MPa}} = 0.637 * \left(\frac{K_{\rm II}}{K_{\rm IIC}}\right) + 0.079, \text{ with } R^2 = 0.749.$$
 (7b)

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Fig. 10. Comparison of normalized fracture toughness for Mode-I and Mode-II, at ambient and confining pressure, for outcrop and reservoir specimens

6.3.3 Comparison of Results for Outcrop and Reservoir Specimens

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To investigate whether the outcrop specimens could be used to determine the in-2 situ fracture behavior of the reservoir rock, results are compared for the mixed 3 Mode I-II fracture toughness results for reservoir and outcrop specimens tested 4 under simulated reservoir conditions of confining pressure. The results of this study 5 for reservoir specimens are compared with those from Al-Shayea et al. (2000) for 6 outcrop specimens. Although specimens from both origins (outcrop and reservoir) 7 showed remarkably different results at ambient conditions (Fig. 5), the results at 8 $\sigma_3 = 28$ MPa for outcrop and reservoir specimens were in extremely good agree-9 ment (Fig. 9). When specimens are tested under simulated pressure conditions, the 10 microcracks in the reservoir specimens tend to close due to high confining pres-11 sure. Due to this closure of microcracks, specimens become stronger and, hence, a 12 higher fracture toughness was observed. 13

Figure 11 shows the variation of normalized Mode-I and Mode-II fracture toughness values for the outcrop and reservoir specimens versus those of the outcrop specimens. At ambient conditions, they are related by the following relationships:

$$\left(\frac{K_{\rm I}}{K_{\rm IC}}\right)_{\rm Reservoir} = 0.768 \left(\frac{K_{\rm I}}{K_{\rm IC}}\right)_{\rm Outcrop}, \quad {\rm with} \ R^2 = 0.976$$
(8a)

$$\left(\frac{K_{\rm II}}{K_{\rm IIC}}\right)_{\rm Reservoir} = 1.250 \left(\frac{K_{\rm II}}{K_{\rm IIC}}\right)_{\rm Outcrop}, \quad \text{with } R^2 = 0.964. \tag{8b}$$

²⁰ Under $\sigma_3 = 28$ MPa, the following relationships were obtained:

(V7 9/7 08:55) SV/At J-9534 Rock, 35:4 PMU:(CKN)5/7/2002 Tmath (0).3.05.05 pp. 1-28 Ch27_P (p. 19)



Fig. 11. Comparison of normalized Mode-I and Mode-II fracture toughness for outcrop and reservoir SNBD specimens, at ambient and confined conditions

$$\left(\frac{K_{\rm I}}{K_{\rm IC}}\right)_{\rm Reservoir} = 1.100 \left(\frac{K_{\rm I}}{K_{\rm IC}}\right)_{\rm Outcrop}, \text{ with } R^2 = 0.996$$
 (9a)

$$\left(\frac{K_{\rm II}}{K_{\rm IIC}}\right)_{\rm Reservoir} = 1.011 \left(\frac{K_{\rm II}}{K_{\rm IIC}}\right)_{\rm Outcrop}, \text{ with } R^2 = 0.994.$$
 (9b)

It is clear, from Eq. (9), that at reservoir conditions of high pressure, the normalized fracture toughness of the reservoir and outcrop specimens are very close to each other.

6.4 Temperature

6.4.1 Mode-I

The Mode-I fracture toughness was found by using Eqs. (1) and (3), and its vari-8 ation with temperature is shown in Fig. 12. A small increase in the pure Mode-I 9 $(K_{\rm IC})$ fracture toughness value was observed, from a value of 0.41 MPa m^{1/2} for 10 reservoir specimens at ambient conditions to 0.51 MPa m^{1/2} at 116°C. The frac-11 ture toughness for reservoir specimens, at a typical reservoir temperature (i.e., 12 116 °C), was 24% higher than the value obtained at ambient conditions. Similar 13 increase was reported for outcrop specimens, Al-Shayea et al. (2000). Predictably, 14 K_{IC} may decrease at much higher temperatures due to thermal expansion. For the 15 reservoir specimens, the variation of K_{IC} with temperature, T, $(K_{IC(T)})$ had the 16 following forms: 17

$$K_{IC(T)} = K_{IC} + 1.1 \times 10^{-3} * (T - 27).$$
(10)

Similar findings have also been reported in the literature although various test ing methods other than the notched Brazilian disks were used in those inves tigations. For outcrop specimens, Al-Shayea et al. (2000) obtained a formula

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Fig. 12. Effect of temperature on Mode-I fracture toughness of outcrop and reservoir SNBD specimens



Fig. 13. Effect of temperature on Mode-I fracture toughness of various rocks [adapted after Whittaker, et al. (1992)]

similar to the above equation. Whittaker et al. (1992) summarized these findings,

² and mentioned that the fracture toughness variation with temperature is material

³ dependent, and concluded that the fracture toughness for rocks generally increases

 $_4$ slightly at low temperatures (20 $^{\circ}C{-}100\,^{\circ}C).$ Figure 13 shows comparisons of

5 Mode-I fracture toughness for various rocks as a function of temperature.

6.4.2 Mode II

² The pure Mode II fracture toughness was calculated using Eqs. (2) and (4). For ³ reservoir specimens, pure Mode-II (K_{IIC}) was found to be 0.56 MPa m^{1/2} com-⁴ pared to 0.50 MPa m^{1/2} at ambient condition. The ratio of pure Mode-II and pure Mode L(K_{IIC}) was 1.10 as any parameters of 1.22 at ambient and jure

⁵ Mode-I (K_{IIC}/K_{IC}) was 1.10 as compared to a value of 1.22 at ambient conditions.

6.5 Comparing Results at Ambient and In-Situ Conditions

Table 2 gives a summary of K_{IC} , K_{IIC} , and K_{IIC}/K_{IC} for reservoir and outcrop 7 specimens, at different conditions (ambient, $\sigma_3 = 28$ MPa, and T = 116 °C). The 8 ratios of $K_{\rm IC}$, $K_{\rm IIC}$ and $K_{\rm IIC}/K_{\rm IC}$ of the reservoir specimens to the corresponding 9 values for outcrop specimens are 0.98, 0.54, and 0.56 at ambient conditions; 0.84, 10 1.00, and 1.19 at $\sigma_3 = 28$ MPa; and 0.98, 0.56, and 0.57 at T = 116 °C. The ratios 11 of $K_{\rm IC}$, $K_{\rm IIC}$, and $K_{\rm IIC}/K_{\rm IC}$ at $\sigma_3 = 28$ MPa to the corresponding values at ambi-12 ent conditions are 3.22, 4.36, and 1.35 for reservoir specimens, as compared to 13 3.74, 2.37, and 0.63 for outcrop specimens. Also, the ratios of K_{IC} , K_{IIC} , and 14 $K_{\rm IIC}/K_{\rm IC}$ at $T = 116 \,^{\circ}{\rm C}$ to the corresponding values at ambient conditions are 15 1.24, 1.12, and 0.90 for reservoir specimens, as compared to 1.24, 1.09, 0.88 for 16 outcrop specimens. Therefore, the effects of confining pressure and temperature 17 are much more pronounced on K_{IIC} for reservoir specimens. 18

¹⁹ Using simple superposition of the individual effects of confining pressure and ²⁰ temperature, the combined effect of *in-situ* temperature and confining pressure on ²¹ Mode-I fracture toughness in the field (Eqs. 5 and 10), $K_{IC(field)}$, can be written as ²² follows:

$$K_{\rm IC(field)} = K_{\rm IC} + 0.03 * \sigma_3 + 1.1 \times 10^{-3} (T - 27).$$
(11)

This equation forms a base for the estimation of the in-situ fracture toughness in the reservoir, $K_{IC(field)}$, (for the reservoir rocks, at the reservoir condition) using outcrop specimens from the same geological formation. This correlation will solve

Table 2. Comparison between K_{IC} , K_{IIC} , and their ratio for outcrop and reservoir SNBD specimens at ambient and in-situ conditions

Condition	Origin	$\begin{array}{c} K_{\rm IC} \\ ({\rm MPa} \ {\rm m}^{1/2}) \end{array}$	$\begin{array}{c} K_{\rm IIC} \\ (\rm MPa \ m^{1/2}) \end{array}$	$K_{\rm IIC}/K_{\rm IC}$
Ambient	Reservoir	0.41	0.50	1.22
	Outcrop	0.42	0.92	2.19
	Reservoir/Outcrop	0.98	0.54	0.56
$\sigma_3 = 28 \text{ MPa}$	Reservoir	1.32	2.18	1.65
-	Outcrop	1.57	2.18	1.39
	Reservoir/Outcrop	0.84	1.00	1.19
$T = 116 ^{\circ}\mathrm{C}$	Reservoir	0.51	0.56	1.10
	Outcrop	0.52	1.00	1.92
	Reservoir/Outcrop	0.98	0.56	0.57
Ratio at ($\sigma_3 = 28$ MPa)	Reservoir	3.22	4.36	1.35
to (ambient)	Outcrop	3.74	2.37	0.63
Ratio at $(T = 116 ^{\circ}\text{C})$	Reservoir	1.24	1.12	0.90
to (ambient)	Outcrop	1.24	1.09	0.88

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Fig. 14. Combined effect of temperature and confining pressure on Mode I fracture toughness, of reservoir specimens

the problem of the limited availability of reservoir rock samples and it will increase the confidence by obtaining more data when testing many samples from the less expensive outcrop rock. It will also reduce the testing cost by reducing the cost of the rock material. Eq. (11), with $K_{IC} = 0.41$, is presented as a 3-D plot in Fig. 14.

6.6 Fracture Toughness Envelope

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The normalized fracture toughness values of $(K_{\rm I}/K_{\rm IC})$ and $(K_{\rm II}/K_{\rm IIC})$ were deter-6 mined for reservoir specimens at various conditions. The plot of $(K_{\rm II}/K_{\rm IIC})$ vs. 7 $(K_{\rm I}/K_{\rm IC})$ is known as the fracture toughness envelope, which is the fracture locus 8 for the general Mixed-Mode I–II loading. Crack initiates when a point (K_I/K_{IC}) 9 $K_{\rm II}/K_{\rm IIC}$ falls on the envelope. Figure 15 gives a comparison between fracture 10 toughness envelopes at different conditions (ambient and $\sigma_3 = 28$ MPa) at both 11 positive region (crack opening) and negative region (crack closing). A second-12 degree polynomial was used to fit the experimental data at various conditions, and 13 at both positive and negative region, Fig. 15. The general form suggested for this 14 fitting is: 15

$$(K_{\rm II}/K_{\rm IIC}) = A + B(K_{\rm I}/K_{\rm IC}) + C(K_{\rm I}/K_{\rm IC})^2$$
(12)

where, A, B, and C are the coefficient for the second order polynomial used for
the regression. The values of A, B, and C for various experimental conditions are
tabulated in Table 3.

It can be seen from Fig. 15 that the fracture toughness envelope cannot be approximated by the famous simple empirical equations of straight line, ellipse, or homogenous quadratic, especially in the negative region. Fracture toughness

N. Al-Shayea



Fig. 15. Fracture toughness envelopes for SNBD reservoir specimens

Table 3. Regression parameters for various fracture toughness envelopes of reservoir specimens

Condition	Region	А	В	С	R^2
Ambient	Positive Negative	0.9759 1.0013	$-0.7964 \\ -0.5265$	$-0.1824 \\ -0.2618$	0.949 & 0.951 0.184 & 0.778
$\sigma_3 = 28$ MPa	Positive Negative	1.1545 1.1468	0.4396 0.1120	$-1.5225 \\ -0.1010$	0.865 & 0.991 0.925 & 0.964

envelop at high confining pressure switched its behavior from being higher than

² that at ambient condition in the positive region to be lower in the negative region.

³ Some values of $K_{\rm II}/K_{\rm IIC}$ exceeded 1 in the negative region, because the values of

⁴ K_{IIC} were taken from the curves fitting the data in Fig. 8.

7. Conclusions

It is essential to determine the fracture toughness of rocks in the temperature and
confining pressure ranges of operation. Testing under such conditions requires
the development of an apparatus that can simulate *in-situ* conditions. Some conclusions pertaining to the investigated limestone rocks from the Khuff formation,
Saudi Arabia are drawn below.

The SNBD type was found to be the most convenient geometry to use for the determination of pure Mode-I, pure Mode-II, and mixed Mode I–II fracture toughness of rocks. This made it possible after successfully machining a straight notch inside the disk, and using the combination of a drill and a wire saw to make a precise notch.

Despite the fact that the fracture toughness values of the reservoir and the outcrop specimens from the same formation were significantly different at ambient conditions (Fig. 5), their values under confining pressure were very well matched (Fig. 9). It is therefore concluded that the behavior of reservoir rocks can be successively determined by testing outcrop specimens under simulated reservoir conditions, as suggested by Eq. (11).

Comparisons of Eqs. (5) and (10) with those corresponding to outcrop speci-1 mens indicate that K_{IC} of reservoir specimens are less affected by confining pres-2 sure and temperature, relative to that of outcrop specimens. 3

The Mode-I fracture toughness (K_{IC}) was found to increase substantially with 4 increased confining pressure. This increase is almost linear in the pressure range 5 from 0 to 28 MPa. At $\sigma_3 = 28$ MPa, K_{IC} increased by 222% for reservoir speci-6 mens and by 274% for outcrop specimens, with respect to the corresponding 7 values of ambient conditions. However, at $T = 116 \,^{\circ}\text{C}$, K_{IC} increased only slightly 8 by 24% for both reservoir and outcrop specimens. 9

The Mode-II fracture toughness (K_{IIC}) was also found to increase with in-10 creased confining pressure. At $\sigma_3 = 28$ MPa, K_{IIC} increased by 336% for reservoir 11 specimens, as compared to only by 137% for outcrop specimens. However, at 12 $T = 116 \,^{\circ}\text{C}$, K_{IIC} increased only by 12% for reservoir specimens and by 9% for 13 outcrop specimens. 14

For reservoir specimens, the increase of $K_{\rm IIC}$ due to confining pressure (336%) 15 is more than that of K_{IC} (222%) while the increase of K_{IIC} (12%) is less than that of 16 K_{IC} (24%). The ratio of K_{IIC}/K_{IC} was equal to 1.22, 1.65, and 1.10 at ambient 17 conditions, under $\sigma_3 = 28$ MPa, and at T = 116 °C, respectively. 18

The above observations indicate that the Mode-II component may be the most 19 critical mode controlling failure at high values of temperature and confining pres-20 sure. Also, the effect of confining pressure on K_{IC} and K_{IIC} is much more signifi-21 cant than the effect of temperature. 22

The fracture toughness envelope is suggested to have a form of second-order 23 polynomial (Eq. 12). This form is general and can be used for both positive and 24 negative regions. 25

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Author's address: Dr. Naser A. Al-Shayea, Associate Professor, Civil Engineering De partment, King Fahd University of Petroleum and Minerals, KFUPM Box 368, Dhahran
 31261, Saudi Arabia; E-mail: nshayea@kfupm.edu.sa

(V7 9/7 08:55) SV/At J-9534 Rock, 35:4 PMU:(CKN)5/7/2002 Tmath (0).3.05.05 pp. 1–28 Ch27_P (p. 28)