

QUIZ 2-SOLUTIONS

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Name:

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Q1. The data from 200 machined parts are summarized as follows:

edge condition	depth of bore	
	above target	below target
coarse	15	10
moderate	25	20
smooth	50	80

- a. What is the probability that a part selected has a moderate edge condition or a below-target bore depth?

Let M : part selected has a moderate edge condition

B : part selected has a below-target bore depth

$$P(M \text{ or } B) = P(M \cup B) = P(M) + P(B) - P(M \cap B)$$

$$= \frac{45}{200} + \frac{110}{200} - \frac{20}{200} = \frac{135}{200} = 0.675$$

(2-Points)

- b. If a part selected has a moderate edge condition, what is the probability that it does not have a below-target bore depth?

$$P(B^c | M) = \frac{P(B^c \cap M)}{P(M)} = \frac{P(M) - P(B \cap M)}{P(M)} = \frac{\frac{45}{200} - \frac{20}{200}}{\frac{45}{200}} = \frac{25}{45} = \frac{5}{9} = 0.5556$$

(2-Points)

- c. Let E_1 : the event that a part selected has a smooth edge condition, E_2 : the event that a part selected has above-target bore depth, are the two events independent? Explain.

No, because

$$P(E_1) = \frac{130}{200} = 0.65, \quad P(E_2) = \frac{90}{200} = 0.45, \quad P(E_1 \cap E_2) = \frac{50}{200} = 0.25$$

(3-Points)

$$P(E_1) * P(E_2) = (0.65) * (0.45) = 0.2925 \neq 0.25 = P(E_1 \cap E_2)$$

So, they are not independent.

Note: It can be proved using the conditional probability

Q2. An inspector working for a manufacturing company has a 99% chance of correctly identifying defective items and a 0.5% chance of incorrectly classifying a good item as defective. The company has evidence that its line produces 0.9% of nonconforming items. What is the probability that an item selected for inspection is classified as defective?

Let B_1 : The selected item is defective $P(B_1) = 0.9\% = 0.009$

B_2 : The selected item is not defective $P(B_2) = 1 - 0.9\% = 1 - 0.009 = 0.991$

Let E : The item is classified as defective

$$\begin{aligned} P(E) &= P(E|B_1)P(B_1) + P(E|B_2)P(B_2) = (0.99)(0.009) + (0.005)(0.991) \\ &= 0.00891 + 0.004955 = 0.013865 \\ &\approx 0.0139 \end{aligned}$$

(3-Points)