

Synthesis and study of corrosion inhibition of isoxazolidines for mild steel in acid medium

Prof. SHAIKH ASROF ALI

**Dept. of Chemistry , College of Science ,
King Fahd University of Petroleum & Minerals**

<http://www.kfupm.edu.s>

ABSTRACT

Several new isoxazolidines having different degree of steric hindrance and hydrophobic alkyl chains are prepared efficiently using single-step nitrene cycloaddition reactions. The resultant 1,3-disubstituted isoxazolidines containing Me, CHMe₂ and CMe₃ groups at N(1) and alkyl groups C₆H₁₃, C₁₀H₂₁, C₁₂H₂₅, C₁₄H₂₉ and C₁₆H₃₃ at C(5) positions are characterized by NMR spectral analysis. At lower temperature (-30°C), the NMR spectra revealed the presence of two distinct interconverting forms of the isoxazolidines due to slow nitrogen inversion process. These isoxazolidines are tested for corrosion inhibition of mild steel in 1 M and 5 M HCl at 50-70°C range and in 1 N H₂SO₄ at 40-70°C range by gravimetric and electrochemical methods. Most compounds show excellent corrosion inhibition efficiency (IE%) in acidic solution. Steric hindrance around the nitrogen centers and hydrophobic chain lengths as well as increase in temperature (in the presence of the inhibitor in the higher concentration range 100-400 ppm) are found to increase the inhibition efficiency of the isoxazolidines. Experimental results agree with the Temkin adsorption isotherm.