Synthesis of unsaturated esters, including tert-alkyl esters, by the palladium-catalyzed carbonylation of alkynes in the presence of alcohols and 1,4-bis(diphenylphosphino)butane. El Ali, Bassam; Alper, Howard. Ottawa-Carleton Chem. Inst., Univ. Ottawa, Ottawa, ON, Can. Journal of Molecular Catalysis (1991), 67(1), 29-33.

Abstract

Treatment of alkynes, e.g., PhC.tplbond.CH, with carbon monoxide and alcs., using catalytic amts. of Pd(dba)2 (dba = dibenzylideneacetone) or Pd(OAc)2 and 1,4-bis(diphenylphosphino)butane, affords unsatd. esters, e.g., PhC(:CH2)CO2CMe3. The regiochem. is opposite to that found using a formate ester instead of alc., and the process is applicable to tertiary esters.