

# Concentration Distribution in Solids and Laminar Flow

①

The mass transfer problems in this chapter are solved by applying the mass balance

$$\text{Rate of mass in} - \text{Rate of Mass out} + \text{Rate of Mass production due to chemical Reaction (homogeneous)} = 0$$

for simplicity the molar flux of component A through B is given by

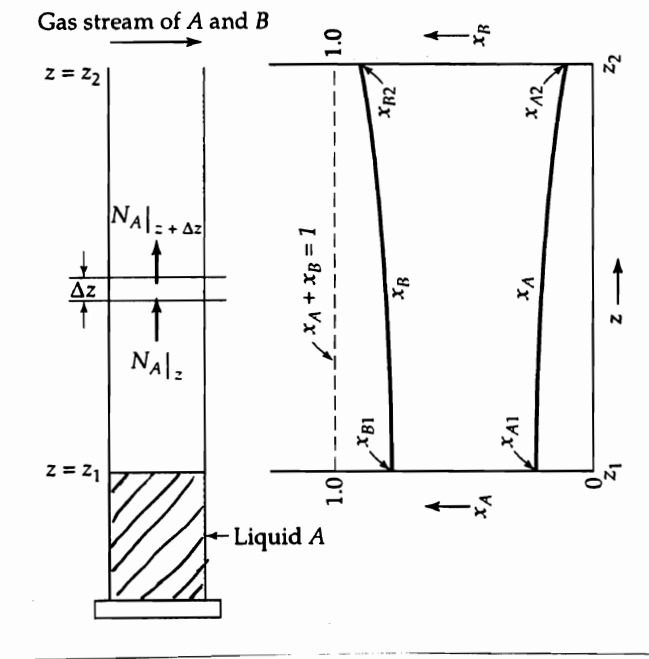
$$N_{Az} = -C D_{AB} \frac{\partial X_A}{\partial z} + X_A (N_{Az} + N_{Bz})$$

Total Flux                      molecular flux                      convective flux

in the above equation  $N_{Bz}$  must be eliminated based on the information provided in the problem.

# Example 1

## Diffusion through Stagnant Gas.



Liquid A contained at the bottom of a tube evaporates and diffuses through a stagnant gas in the tube. Eventually, as A reaches the tip of the tube it is swept away by moving stream of gas B.

(mole)  
Mass Balance on differential element  $\Delta z$ :

$$S N_{A2}|_z - S N_{A2}|_{z+\Delta z} = 0.$$

Note that  $N_A = \frac{\text{mole}}{\text{m}^2 \text{ s}}$  flux.

Since the area  $S$  is constant along diffusion path, it can be eliminated

$$N_{A2}|_z - N_{A2}|_{z+\Delta z} = 0 \quad (3)$$

divide the above equation by  $\Delta z$  and take the limit when  $\Delta z \rightarrow 0$ .

$$\lim_{\Delta z \rightarrow 0} \frac{N_{A2}|_z - N_{A2}|_{z+\Delta z}}{\Delta z} = 0$$

$$\Rightarrow -\frac{dN_{A2}}{dz} = 0$$

recall,  $N_{A2} = -c D_{AB} \frac{dx_A}{dz} + x_A (N_{A2} + N_{B2})$

since component B is not condensing or desolving in liquid A, this imply that on A is moving and B is stagnant  $N_{B2} = 0$ .

$$\Rightarrow N_{A2} = -\frac{c D_{AB}}{1-x_A} \frac{dx_A}{dz}$$

substituting the flux equation in

the mass balance yields

since component B is not condensing

(4)

$$\frac{d}{dz} \left[ \frac{C_{DAB}}{1-x_A} \frac{dx_A}{dz} \right] = 0$$

integrating once:

$$\frac{C_{DAB}}{1-x_A} \frac{dx_A}{dz} = C_1$$

integrating twice:

$$-\ln(1-x_A) = \frac{C_1}{C_{DAB}} z + C_2$$

BC's

$$z = z_1$$

$$x_A = x_{A1}$$

$$z = z_2$$

$$x_A = x_{A2}$$

$$-\ln(1-x_{A1}) = C_1' z_1 + C_2$$

$$-\ln(1-x_{A2}) = C_1' z_2 + C_2$$

$$\Rightarrow C_1' = \frac{\ln\left(\frac{1-x_{A1}}{1-x_{A2}}\right)}{z_2 - z_1}$$

$$C_2 = -\ln(1-x_{A1}) - \frac{\ln\left(\frac{1-x_{A1}}{1-x_{A2}}\right)}{z_2 - z_1} z_1$$

$$\Rightarrow -\ln(1-x_A) = \frac{\ln\left(\frac{1-x_{A1}}{1-x_{A2}}\right)}{z_2 - z_1} z - \frac{\ln\left(\frac{1-x_{A1}}{1-x_{A2}}\right)}{z_2 - z_1} z_1 - \ln(1-x_A) \quad (5)$$

$$\ln\left(\frac{1-x_A}{1-x_{A1}}\right) = \frac{\ln\left(\frac{1-x_{A1}}{1-x_{A2}}\right)}{z_2 - z_1} z_1 - z$$

$$\frac{1-x_A}{1-x_{A1}} = \left(\frac{1-x_{A2}}{1-x_{A1}}\right)^{\frac{z-z_1}{z_2-z_1}}$$

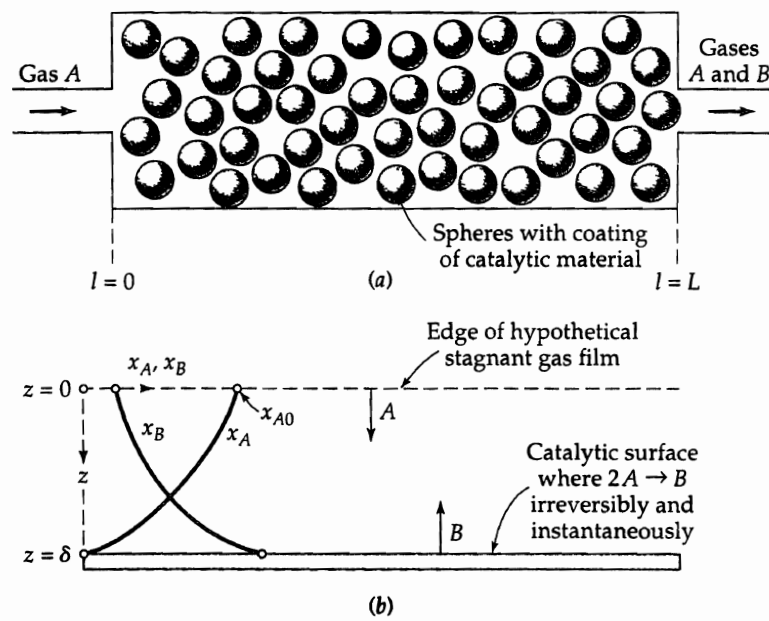
the mole fraction of component B can be obtained:  $x_B = 1 - x_A$

the flux of component A, recall:

$$N_A = -\frac{c D_{AB}}{1-x_A} \frac{dx_A}{dz} = C_1 = c D_{AB} C_1'$$

$$= \frac{c D_{AB}}{z_2 - z_1} \ln\left(\frac{1-x_{A1}}{1-x_{A2}}\right) \quad \left(\begin{array}{l} \text{constant} \\ \text{independent} \\ \text{of } z \end{array}\right)$$

# Example 2 Diffusion with Heterogeneous Reaction. (6)



Consider the case of heterogeneous reaction of component A at the surface of a catalyst to produce component B according to the following stoichiometry



2 moles of A reacting  $\Rightarrow$  1 mole of B produced

$\Rightarrow N_B = -\frac{1}{2} N_A$  Note -ve sign because diffusion of B in opposite direction.

$$\begin{aligned} \Rightarrow N_A &= -c D_{AB} \frac{dx_A}{dz} + x_A (N_A + N_B) \\ &= -c D_{AB} \frac{dx_A}{dz} + \frac{1}{2} x_A N_A \end{aligned}$$

$$\Rightarrow N_A = - \frac{C_{DAB}}{1 - \frac{1}{2}x_A} \frac{dx_A}{dz}$$

(7)

Component A diffuses through a stagnant gas film. Mass balance along diffusion path yields:

$$\frac{dN_{Az}}{dz} = 0$$

$$\Rightarrow \frac{d}{dz} \left( \frac{C_{DAB}}{1 - \frac{1}{2}x_A} \frac{dx_A}{dz} \right) = 0$$

integrating twice:

$$- 2 \ln(1 - \frac{1}{2}x_A) = C_1 z + C_2$$

BC's

$$z = 0$$

$$x_A = x_{A0}$$

$$z = \delta$$

$$x_A = 0$$

(assuming A is completely consumed)

$$\Rightarrow C_2 = -2 \ln(1 - \frac{1}{2}x_{A0})$$

$$C_1 = -C_2/\delta$$

$$\Rightarrow -2 \ln(1 - \frac{1}{2}x_A) = +2 \ln(1 - \frac{1}{2}x_{A0}) \frac{z}{\delta} - 2 \ln(1 - \frac{1}{2}x_{A0})$$

Note: ↓

if reaction is

$$\text{slow: } N_A|_{z=\delta} = k_s C_A|_{z=\delta} = k_s C_{A0}$$

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$$\ln\left(1 - \frac{1}{2}x_A\right) = \ln\left(1 - \frac{1}{2}x_{A0}\right) \left(1 - \frac{z}{\delta}\right)$$

$$1 - \frac{1}{2}x_A = \left(1 - \frac{1}{2}x_{A0}\right)^{1 - \frac{z}{\delta}}$$

$$x_A = 2 - 2 \left(1 - \frac{1}{2}x_{A0}\right)^{1 - \frac{z}{\delta}}$$

Flux of A  $N_A = - \frac{C D_{AB}}{1 - \frac{1}{2}x_A} \frac{dx_A}{dz} = -C D_{AB} C_1$

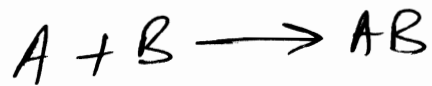
$$= \frac{-C D_{AB}}{\delta} 2 \ln\left(1 - \frac{1}{2}x_{A0}\right)$$

$$N_A = \frac{2C D_{AB}}{\delta} \ln\left(\frac{1}{1 - \frac{1}{2}x_{A0}}\right)$$



### Example 3 Diffusion with homogeneous Reaction (9)

Consider the diffusion and reaction:



According to the following pseudo-first-order

$$\text{reaction } -r_A = k_1''' c_A \quad (\text{mole/m}^3 \cdot \text{s})$$

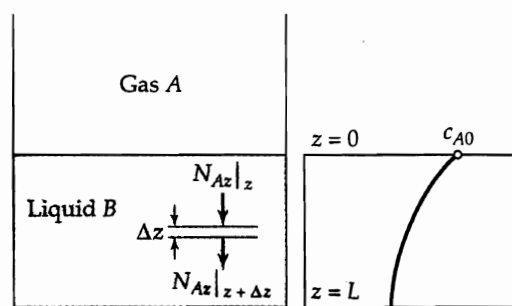
in this case the concentration of A is small

$$\text{so that of B. } \Rightarrow N_A = -c D_{AB} \frac{dX_A}{dz} \\ = -D_{AB} \frac{dC_A}{dz}$$

mass balance along diffusion path:

$$S N_A|_z - S N_A|_{z+\Delta z} - k_1''' c_A S \Delta z = 0.$$

$$\Rightarrow \frac{dN_A}{dz} + k_1''' c_A = 0.$$



Substitution of flux into mass balance: (10)

$$D_{AB} \frac{d^2 C_A}{dz^2} - k_1''' C_A = 0$$

$$z=0 \quad C_A = C_{A0}$$

$$z=L \quad N_A = 0 \Rightarrow \frac{dC_A}{dz} = 0$$

non-dimensionalization:

$$\xi = \frac{z}{L} \quad M = \frac{C_A}{C_{A0}} \quad \phi^2 = \frac{L^2 k_1'''}{D_{AB}}$$

$$\Rightarrow \frac{d^2 M}{d\xi^2} - \phi^2 M = 0$$

$\phi$  is known as Hatta number

$$\xi = 0 \quad M = 1$$

$$\xi = 1 \quad \frac{dM}{d\xi} = 0$$

$$M = C_1 \cosh(\phi \xi) + C_2 \sinh(\phi \xi) \quad \text{see appendix C}$$

$$\text{BC1} \Rightarrow 1 = C_1$$

$$\text{BC2} \Rightarrow 0 = \phi C_1 \sinh(\phi) + C_2 \phi \cosh(\phi)$$

$$\Rightarrow C_2 = -\tanh(\phi)$$

$$\Rightarrow M = \cosh(\phi \xi) - \tanh(\phi) \sinh(\phi \xi)$$

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$$\bar{M} = \frac{C_{A \text{ avg}}}{C_{A0}} = \frac{\int_0^L M dz}{L \int_0^L dz} \quad (11)$$

$$= \int_0^1 M d\xi = \frac{1}{\phi} \sinh(\phi) + \tanh(\phi) \frac{1}{\phi} [\cosh(\phi) - 1]$$

$$= \frac{1}{\phi} \sinh(\phi) - \frac{1}{\phi} \tanh(\phi) \cosh(\phi) + \frac{1}{\phi} \tanh(\phi)$$

$$= \frac{\tanh(\phi)}{\phi}$$

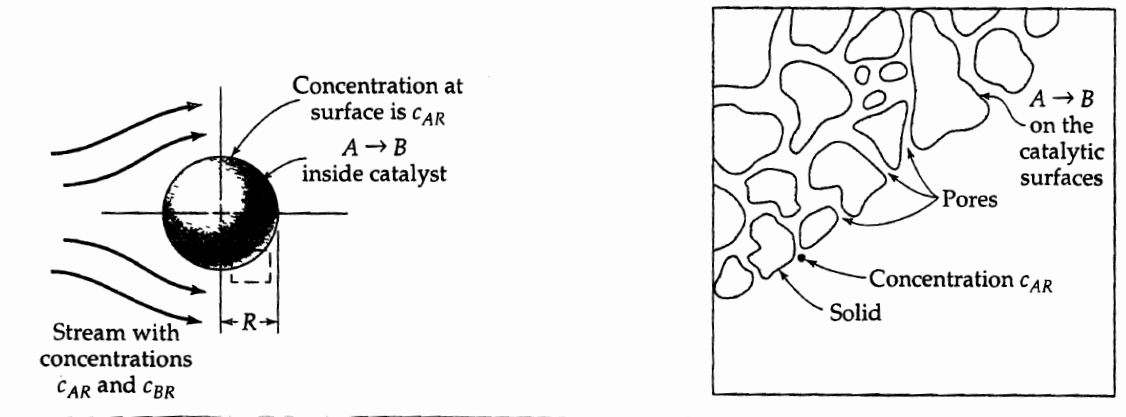
Total flux  $N_A|_{z=0} = -D_A \frac{dC_A}{dz}|_{z=0}$

$$= -\frac{D_A C_{A0}}{L} \frac{dM}{d\xi}|_{\xi=0}$$

$$N_A|_{z=0} = -\frac{D_A C_{A0}}{L} [\phi \sinh(\phi) - \tanh(\phi) \phi \cosh(\phi)]$$

$$= \frac{D_A C_{A0}}{L} \phi \tanh(\phi)$$

# Example 4 Diffusion and Reaction Inside Porous Catalyst.



mass balance on spherical shell :

$$N_{Ar}|_r \cdot 4\pi r^2 - N_{Ar}|_{r+\Delta r} \cdot 4\pi (r+\Delta r)^2 -$$

$$k_1'' a C_A \cdot 4\pi r^2 \Delta r = 0$$

↑  
area/volume of catalyst.

Note  $\Delta r^2 \approx 0$ .

dividing by  $\Delta r$  and taking  $\lim_{\Delta r \rightarrow 0}$

$$-\frac{d}{dr}(r^2 N_A) - r^2 k_1'' a C_A = 0$$

for diffusion in solids  $N_A = -D_A \frac{dC_A}{dr}$ .

$$\Rightarrow \frac{D_A}{r^2} \frac{d}{dr} \left( r^2 \frac{dC_A}{dr} \right) - k_1'' a C_A = 0$$

$$\begin{aligned} r=0 & \quad \frac{dC_A}{dr} = 0 \\ r=R & \quad C_A = C_{AR} \end{aligned}$$

$$\frac{C_A}{C_{AR}} = \left(\frac{R}{r}\right) \frac{\sinh\left[\sqrt{k_i'' a / D_A} r\right]}{\sinh\left[\sqrt{k_i'' a / D_A} R\right]} \quad (C.1-6a) \quad (13)$$

Total molar flow  $W_{AR} = 4\pi R^2 N_A |r=R$ .

$$W_{AR} = -4\pi R^2 D_A \left. \frac{dC_A}{dr} \right|_{r=R}$$

$$= 4\pi R D_A C_{AR} \left(1 - \frac{\sqrt{k_i'' a}}{\sqrt{D_A}} \coth \sqrt{\frac{k_i'' a}{D_A}} R\right)$$

Maximum molar flow (when catalyst is all exposed to gas A)

$$W_{AR0} = \frac{4}{3} \pi R^3 a (-k_{AR})$$

Effectiveness Factor  $\eta = \frac{W_{AR}}{W_{AR0}}$

$$\eta = \frac{3}{\phi^2} (\phi \coth \phi - 1)$$

where  $\phi = \sqrt{\frac{k_i'' a}{D_A}} R$  Thiele Modulus