

26.20

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$$N_{A2} = \frac{c D_{AB}}{\delta} \ln \left[\frac{1+y_{A0}}{1+y_{A5}} \right]$$

If area = 1 m^2

$$W_A = N_{A2} (1 \text{ m}^2) = \frac{c D_{AB}}{\delta} \ln \left[\frac{1+y_{A0}}{1+y_{A5}} \right]$$

and

$$W_A = \frac{\rho_{Si}}{M_{Si}} dV = \frac{\rho_{Si}}{M_{Si}} (1 \text{ m}^2) \frac{d\delta}{dt}$$

$$\frac{\rho_{Si}}{M_{Si}} \frac{d\delta}{dt} = \frac{c D_{AB}}{\delta} \ln \left[\frac{1+y_{A0}}{1+y_{A5}} \right]$$

$$\frac{d\delta}{dt} = \frac{M_{Si}}{\rho_{Si}} \frac{c D_{AB}}{\delta} \ln \left[\frac{1+y_{A0}}{1+y_{A5}} \right]$$

$$\delta = 5 \text{ cm} = 0.05 \text{ m}$$

$$y_{A0} = 0.20$$

$$y_{A5} = 0.$$

$$\rho_{Si} = 2.32 \text{ g/cm}^3$$

$$M_{Si} = 28.08 \text{ g/mole}$$

$$C = \frac{P}{RT} = \frac{70 \text{ Pa}}{(8.314 \frac{\text{Pa} \cdot \text{m}^3}{\text{mole} \cdot \text{K}})(900 \text{ K})} = 9.355 \times 10^{-3} \frac{\text{mole}}{\text{m}^3} = 9.355 \times 10^{-9} \frac{\text{mole}}{\text{cm}^3}$$

$$D_{AB} = \frac{0.001858 T^{3/2} [\frac{1}{M_A} + \frac{1}{M_B}]^{1/2}}{P \sigma_{AB}^2 \Omega_D}$$

	MW	ϵ/k	σ_c
H ₂	2.016	33.3	2.968
SiH ₄	32.18	207.6	4.08

$$T^{3/2} = (900 \text{ K})^{3/2} = 27,000$$

$$P = \frac{70 \text{ Pa}}{1.013 \times 10^5 \text{ Pa/atm}} = 6.91 \times 10^{-4} \text{ atm}$$

$$[\frac{1}{M_A} + \frac{1}{M_B}]^{1/2} = [\frac{1}{2.016} + \frac{1}{32.18}]^{1/2} = 0.726$$

$$\sigma_{AB} = \frac{2.968 + 4.08}{2} = 3.524$$

$$\sigma_{AB}^2 = 12.418$$

$$\frac{\epsilon_{AB}}{K} = \sqrt{(33.3)(207.6)} = 83.145$$

$$\frac{KT}{\epsilon_{AB}} = \frac{900}{83.145} = 10.82 ; \Omega_D = 0.736$$

$$D_{AB} = \frac{0.001858 (27,000)(0.726)}{5.77 \times 10^3 \text{ cm}^2/\text{s}} = 0.577 \text{ m}^2/\text{s}$$

$$\frac{d\delta}{dt} = \frac{29.09 \text{ g/mole}}{2.32 \text{ g/cm}^3} \frac{(9.355 \times 10^{-9} \frac{\text{mole}}{\text{cm}^3})(0.577 \frac{\text{m}^2}{\text{s}})}{0.05 \text{ m}} \times \ln[\frac{1.2}{1}]$$

$$= 2.96 \times 10^{-7} \frac{\text{m}}{\text{s}} \times \frac{60 \text{ s}}{\text{min}}$$

$$= 1.476 \times 10^{-5} \frac{\text{m}}{\text{min}} = 14.76 \frac{\mu\text{m}}{\text{min}}$$

$$b) N_{A \text{ surface}} = k_s C_{A_s} = c k_s y_{A_s}$$

$$y_{A_s} = \frac{N_{A_z}}{c k_s}$$

$$N_{A_z} = \frac{c D_{AB}}{\delta} \ln \left[\frac{1 + y_{A_0}}{1 + \frac{N_{A_z}}{c k_s}} \right]$$

$$N_{A_z} = \frac{c D_{AB}}{\delta} \left[\ln(1 + y_{A_0}) - \ln \left(1 + \frac{N_{A_z}}{c k_s} \right) \right]$$

$$\text{but } \ln(1+x) = x - \frac{1}{2}x^2 + \frac{1}{3}x^3 - \dots$$

if $x = \frac{N_{A_z}}{c k_s}$, x^2, x^3, \dots will be very small

$$\therefore \ln \left(1 + \frac{N_{A_z}}{c k_s} \right) \approx \frac{N_{A_z}}{c k_s}$$

$$N_{A_z} = \frac{c D_{AB}}{\delta} \ln(1 + y_{A_0}) - \frac{c D_{AB}}{\delta} \frac{N_{A_z}}{c k_s}$$

$$N_{A_z} \left(1 + \frac{D_{AB}}{\delta k_s} \right) = \frac{c D_{AB}}{\delta} \ln(1 + y_{A_0})$$

$$N_{A_z} = \frac{\frac{c D_{AB}}{\delta} \ln(1 + y_{A_0})}{1 + \frac{D_{AB}}{\delta k_s}}$$

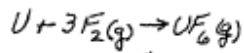
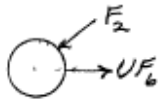
$$1 + \frac{D_{AB}}{\delta k_s} = 1 + \frac{5.77 \times 10^{-3} \text{ cm}^2/\text{s}}{(5 \text{ cm})(1.25 \text{ g/cm}^3)} = 924$$

$$N_{A_z} = \frac{(9.355 \times 10^3 \frac{\text{mole}}{\text{m}^3}) (0.577 \frac{\text{m}^2}{\text{s}}) \ln(1.2)}{(0.05 \text{ m})(924)} = \underline{2.13 \times 10^{-5} \text{ mole/m}^2 \cdot \text{s}}$$

$$a) N_A = \frac{c D_{AB}}{\delta} \ln(1.2) = (2.13 \times 10^{-5})(924) = \underline{1.97 \times 10^{-2} \text{ mole/m}^2 \cdot \text{s}}$$

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$$\nabla \cdot N_A + \frac{\partial C_A}{\partial t} = R_A^0$$

$$\frac{d}{dr} (r^2 N_{Ar}) = 0, \quad r^2 N_{Ar} \text{ is constant}$$

$$N_{UF_6} = -c D_{AB} \frac{dy_{UF_6}}{dr} + y_{UF_6} (N_{UF_6} + N_{F_2})$$

$$N_{F_2} = -3 N_{UF_6}$$

$$N_{UF_6} = -c D_{AB} \frac{dy_{UF_6}}{1 + 2y_{UF_6} dr}$$

$$\underbrace{4\pi r^2 N_{UF_6}}_{W_{UF_6}} \int_{R_s}^{\infty} \frac{dr}{r^2} = -\frac{4\pi c D_{AB}}{2} \int_{1.0}^0 \frac{2 dy_{UF_6}}{1 + 2y_{UF_6}}$$

$$W_{UF_6} \left(\frac{1}{R_s} \right) = \frac{4\pi c D_{AB}}{2} \ln \left[\frac{3.0}{1.0} \right]$$

$$W_{UF_6} = 2\pi c D_{AB} \ln(3.0)$$

$$c = \frac{P}{RT} = \frac{1.013 \times 10^5 \text{ Pa}}{(8.314 \frac{\text{Pa} \cdot \text{m}^3}{\text{mole} \cdot \text{K}}) (1000 \text{ K})}$$

$$= 12.18 \frac{\text{mole}}{\text{m}^3} = 1.218 \times 10^{-5} \frac{\text{mole}}{\text{cm}^3}$$

$$W_{UF_6} = 2\pi (1.218 \times 10^{-5} \frac{\text{mole}}{\text{cm}^3}) (0.233 \frac{\text{cm}^2}{\text{s}}) \times$$

$$\quad \times (0.2 \text{ cm}) \ln(3.0)$$

$$= \underline{\underline{4.59 \times 10^{-6} \text{ mole/s}}}$$

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For sphere:

$$\frac{1}{r^2} \frac{d}{dr} (r^2 N_{Ar}) = -k_1 C_A$$

$$N_{Ar} = -D_{AB} \frac{dc_A}{dr}$$

$$-\frac{D_{AB}}{r^2} \frac{d}{dr} (r^2 \frac{dc_A}{dr}) = -k_1 C_A$$

$$\frac{1}{r^2} \frac{d}{dr} (r^2 \frac{dc_A}{dr}) = \frac{k_1}{D_{AB}} C_A \quad (a)$$

let $y = C_A r$

$$\frac{dy}{dr} = r \frac{dc_A}{dr} + C_A$$

$$\text{and } r^2 \frac{dc_A}{dr} = r \frac{dy}{dr} - y$$

Substituting into (a) yields

$$\frac{d^2 y}{dr^2} - \frac{k_1}{D_{AB}} y = 0.$$

$$\therefore y = C_1 \cosh(r \sqrt{k_1/D_{AB}}) + C_2 \sinh(r \sqrt{k_1/D_{AB}}) = C_A r$$

$$\text{@ } r=0, y=0 \text{ and } C_1=0$$

$$\text{@ } r=R, C_A = C_{A0}$$

$$C_{A0} R = C_2 \sinh(R \sqrt{k_1/D_{AB}})$$

$$C_2 = \frac{C_{A0} R}{\sinh(R \sqrt{k_1/D_{AB}})}$$

$$C_A = \frac{C_{A0} R}{r} \frac{\sinh(r \sqrt{k_1/D_{AB}})}{\sinh(R \sqrt{k_1/D_{AB}})}$$

$$C_A = \frac{C_{A0} R}{\sinh(R \sqrt{k_1/D_{AB}})} \cdot \frac{1}{r} \sinh(r \sqrt{k_1/D_{AB}})$$

$$\frac{dC_A}{dr} = \frac{C_{A0} R}{\sinh(R \sqrt{k_1/D_{AB}})} \left[-\frac{1}{r^2} \sinh(r \sqrt{k_1/D_{AB}}) + \frac{\sqrt{k_1/D_{AB}}}{r} \cosh(r \sqrt{k_1/D_{AB}}) \right]$$

$$\left. \frac{dC_A}{dr} \right|_R = \frac{C_{A0} R}{\sinh(R \sqrt{k_1/D_{AB}})} \left[-\frac{1}{R^2} \sinh(R \sqrt{k_1/D_{AB}}) + \frac{\sqrt{k_1/D_{AB}}}{R} \cosh(R \sqrt{k_1/D_{AB}}) \right]$$

$$= -\frac{C_{A0}}{R} + C_{A0} \sqrt{k_1/D_{AB}} \coth(R \sqrt{k_1/D_{AB}})$$

$$-D_{AB} \frac{dc_A}{dr} \Big|_R = \frac{D_{AB} C_{A0}}{R} \left[1 - R \sqrt{\frac{k_1}{D_{AB}}} \operatorname{Coth} \left(R \sqrt{\frac{k_1}{D_{AB}}} \right) \right]$$

$$\begin{aligned} N_{Ar} \Big|_R &= -D_{AB} \frac{dc_A}{dr} \Big|_R \\ &= \frac{D_{AB} C_{A0}}{R} \left[1 - R \sqrt{\frac{k_1}{D_{AB}}} \operatorname{Coth} \left(R \sqrt{\frac{k_1}{D_{AB}}} \right) \right] \end{aligned}$$

From example 26.4

$$D_{AB} = 2 \times 10^{-10} \text{ m}^2/\text{s}$$

$$R = 0.002 \text{ m}$$

$$C_{A0} = 0.02 \text{ mol/m}^3$$

$$k_1 = 1.9 \times 10^{-2} / \text{s}$$

$$R \sqrt{\frac{k_1}{D_{AB}}} = 0.002 \text{ m} \sqrt{\frac{1.9 \times 10^{-2} / \text{s}}{2 \times 10^{-10} \text{ m}^2/\text{s}}} = 19.49$$

$$\frac{D_{AB} C_{A0}}{R} = \frac{(2 \times 10^{-10} \text{ m}^2/\text{s}) (0.02 \frac{\text{mol}}{\text{m}^3})}{0.002 \text{ m}} = 2 \times 10^{-9} \frac{\text{mol}}{\text{m}^2 \cdot \text{s}}$$

$$\begin{aligned} N_{Ar} \Big|_R &= (2 \times 10^{-9} \frac{\text{mol}}{\text{m}^2 \cdot \text{s}}) \left[1 - 19.49 \operatorname{Coth} (19.49) \right] \\ &= \underline{1.02 \times 10^{-12} \text{ mol/m}^2 \cdot \text{s}} \end{aligned}$$

major differences, the areas,