

CHE 203  
HW # 4

8.48

Basis:  $\frac{746.7 \text{ m}^3 \text{ outlet gas/h} \mid 3 \text{ atm} \mid 1 \text{ kmol}}{1 \text{ atm} \mid 22.4 \text{ m}^3 \text{ (STP)}} = 100.0 \text{ kmol/h}$



Antoine:  $\log p_v^* = 6.87776 - \frac{1171.530}{224.336 + T}$   $p_v^*(0^\circ\text{C}) = 45.24 \text{ mm Hg}$ ,  $p_v^*(75^\circ\text{C}) = 920.44 \text{ mm Hg}$

$y_{\text{out}} = \frac{p_v^*(0^\circ\text{C})}{P} = \frac{45.24}{3(760)} = 0.0198 \text{ kmol } C_6H_{14} / \text{kmol}$

$y_{\text{in}} = \frac{0.90 p_v^*(75^\circ\text{C})}{P} = \frac{(0.90)(920.44)}{3(760)} = 0.363 \frac{\text{kmol } C_6H_{14}}{\text{kmol}}$

$N_2$  balance:  $\dot{n}_1(1 - 0.363) = 100(1 - 0.0198) \Rightarrow \dot{n}_1 = 153.9 \text{ kmol/h}$

$C_6H_{14}$  balance:  $(153.9)(0.363) = (100)(0.0198) + \dot{n}_2 \Rightarrow \dot{n}_2 = 53.89 \text{ kmol } C_6H_{14}(l) / \text{h}$

Percent Condensation:  $(53.89 \text{ kmol/h condense}) / (0.363 \times 153.9 \text{ kmol/h in feed}) \times 100\% = \underline{96.5\%}$

References:  $N_2(25^\circ\text{C})$ ,  $n-C_6H_{14}(l, 0^\circ\text{C})$

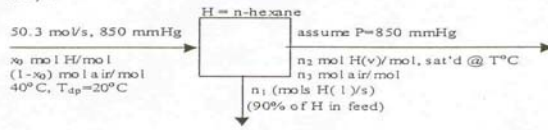
Substance	$n_{\text{in}}$	$\hat{H}_{\text{in}}$	$n_{\text{out}}$	$\hat{H}_{\text{out}}$	
$N_2$	98000	1.46	98000	-0.726	$\dot{n}$ in mol/h
$n-C_6H_{14}(v)$	55800	44.75	2000	33.33	$\hat{H}$ in kJ/mol
$n-C_6H_{14}(l)$	-	-	53800	0.0	

$N_2$ :  $\hat{H} = \bar{C}_p(T - 25)$ ,  $n-C_6H_{14}(v)$ :  $\hat{H} = \int_0^{68.7} C_{p,v} dT + \Delta\hat{H}_v(68.7) + \int_{68.7}^T C_{p,v} dT$

Energy balance:  $Q = \Delta\hat{H} = (-2.64 \times 10^6 \text{ kJ/h})(1 \text{ h} / 3600 \text{ s}) \Rightarrow \underline{-733 \text{ kW}}$

$\sum_{\text{out}} n_i \hat{H}_i - \sum_{\text{in}} n_i \hat{H}_i$

8.50 a.  $\frac{3 \text{ m}}{\text{s}} \left| \frac{\pi \times (35)^2 \text{ cm}^2}{10^4 \text{ cm}^2} \right| \frac{1 \text{ m}^3}{(273+40)\text{K}} \left| \frac{273 \text{ K}}{760 \text{ mmHg}} \right| \frac{1 \text{ kg} \cdot \text{mol}}{22.4 \text{ m}^3(\text{STP})} \left| \frac{10^3 \text{ mol}}{1 \text{ kg} \cdot \text{mol}} \right|$   
 $= 50.3 \text{ mol/s}$



**Degree-of-freedom analysis**

- 5 unknowns ( $n_1, n_2, n_3, x_0$  and  $T$ )
- 2 independent material balances
- 1 saturation condition
- 1 60% recovery equation
- 1 energy balance
- 0 degrees of freedom

All unknowns can be calculated.

b.

Antoine equation, Table B.4

$$(T_{dp})_{feed} = 25^\circ\text{C} \Rightarrow x_0 = \frac{p_H^*(25^\circ\text{C})}{P} = \frac{151 \text{ mm Hg}}{850 \text{ mm Hg}} = 0.178 \text{ mol H/mol}$$

$$\text{60\% recovery} \Rightarrow n_1 = \frac{0.600}{s} \left| (50.3)(0.178) \text{ mols H feed} \right| = 5.37 \text{ mols H(l)/s}$$

$$n_2 = (0.400)(50.3)(0.178) = 3.58 \text{ mols H(v)/s}$$

$$\text{Air balance: } n_3 = (50.3)(1 - 0.178) = 41.3 \text{ mols air/s}$$

Mole fraction of hexane in outlet gas:

$$\frac{n_2}{n_2 + n_3} = \frac{3.58}{(3.58 + 41.3)} = \frac{p_H^*(T)}{850 \text{ mm Hg}} \Rightarrow p_H^*(T) = 67.8 \text{ mm Hg}$$

$$\text{Antoine equation: } p_H^* = 67.8 \text{ mm Hg} \Rightarrow T = 7.8^\circ\text{C}$$

Reference states:  $C_6H_{14}(l, 7.8^\circ\text{C})$ , air ( $25^\circ\text{C}$ )

Substance	$\dot{n}_{in}$	$\dot{H}_{in}$	$\dot{n}_{out}$	$\dot{H}_{out}$	
$C_6H_{14}O(v)$	8.95	37.5	3.58	32.7	$\dot{n}$ in mol/s
$C_6H_{14}O(l)$	—	—	5.37	0	$\dot{H}$ in kJ/mol
Air	41.3	0.435	41.3	-0.499	

$$C_6H_{14}O(v): \dot{H} = \int_{7.8}^{68.74} C_{p,v} dT + \Delta \hat{H}_v(68.74^\circ\text{C}) + \int_{68.74}^T C_{p,v} dT, \quad C_p \text{ from Table B.2}$$

Air:  $\dot{H}$  from Table B.8

$$\text{Energy balance: } Q = \Delta H = \sum_{out} \dot{n}_i \hat{H}_i - \sum_{in} \dot{n}_i \hat{H}_i = \frac{-257 \text{ kJ/s}}{-1 \text{ kJ/s}} \left| \frac{1 \text{ kW cooling}}{-1 \text{ kJ/s}} \right| = 257 \text{ kW}$$

c.  $u \cdot A = u' \cdot A'; \quad A = \frac{\pi \cdot D^2}{4}; \quad D' = \frac{1}{2} D \Rightarrow u' = 4 \cdot u = 12.0 \text{ m/s}$

- 8.69 (a) For 24°C and 50% relative humidity, from Figure 8.4-1,  
 Absolute humidity = 0.0093 kg water / kg DA, Humid volume = 0.856 m<sup>3</sup> / kg DA  
 Specific enthalpy = (48 - 0.2) kJ / kg DA = 47.8 kJ / kg DA, Dew point = 13°C,  $T_{wb} = 17^\circ\text{C}$
- (b) 24°C ( $T_{db}$ )
- (c) 13°C (Dew point)
- (d) Water evaporates, causing your skin temperature to drop.  $T_{skin} \approx 13^\circ\text{C}$  ( $T_{wb}$ ). At 98% R.H. the rate of evaporation would be lower,  $T_{skin}$  would be closer to  $T_{ambient}$ , and you would not feel as cold.

8.70  $V_{room} = 141 \text{ ft}^3$ . DA = dry air.

$$m_{DA} = 140 \text{ ft}^3 \left| \frac{\text{lb} \cdot \text{mol} \cdot ^\circ\text{R}}{0.7302 \text{ ft}^3 \cdot \text{atm}} \right| \frac{29 \text{ lb}_m \text{ DA}}{\text{lb} \cdot \text{mol}} \left| \frac{1 \text{ atm}}{550 ^\circ\text{R}} \right| = 10.1 \text{ lb}_m \text{ DA}$$

$$h_a = \frac{0.205 \text{ lb}_m \text{ H}_2\text{O}}{10.1 \text{ lb}_m \text{ DA}} = 0.0203 \text{ lb}_m \text{ H}_2\text{O} / \text{lb}_m \text{ DA}$$

From the psychrometric chart,  $T_{db} = 90^\circ\text{F}$ ,  $h_a = 0.0903$

$$\begin{aligned} h_r &= 67\% & T_{wb} &= 80.5^\circ\text{F} & \hat{V} &= 14.3 \text{ ft}^3 / \text{lb}_m \text{ DA} \\ T_{dew\ point} &= 77.3^\circ\text{F} & \hat{H} &= 44.0 - 0.11 \approx 43.9 \text{ Btu} / \text{lb}_m \end{aligned}$$

8.72 a.  $T_{db} = 40^\circ\text{C}$ ,  $T_{dew\ point} = 20^\circ\text{C}$   $\Rightarrow$  Fig. 8.4-1  $\frac{h_r = 33\%, h_a = 0.0148 \text{ kg H}_2\text{O}/\text{kg dry air}}{T_{wb} = 25.5^\circ\text{C}}$

b. Mass of dry air:  $m_{da} = \frac{2.00 \text{ L}}{10^3 \text{ L}} \left| \frac{1 \text{ m}^3}{0.92 \text{ m}^3} \right| \frac{1 \text{ kg dry air}}{0.92 \text{ m}^3} = 2.2 \times 10^{-3} \text{ kg dry air}$

↑ from Fig. 8.4-1

Mass of water:  $\frac{2.2 \times 10^{-3} \text{ kg dry air}}{1 \text{ kg dry air}} \left| \frac{0.0148 \text{ kg H}_2\text{O}}{1 \text{ kg dry air}} \right| \frac{10^3 \text{ g}}{1 \text{ kg}} = 0.033 \text{ g H}_2\text{O}$

c.  $\hat{H}(40^\circ\text{C}, 33\% \text{ relative humidity}) \approx (78.0 - 0.65) \text{ kJ}/\text{kg dry air} = 77.4 \text{ kJ}/\text{kg dry air}$   
 $\hat{H}(20^\circ\text{C}, \text{ saturated}) \approx 57.5 \text{ kJ}/\text{kg dry air}$  (both values from Fig. 8.4-1)

$$\Delta H_{40 \rightarrow 20} = \frac{2.2 \times 10^{-3} \text{ kg dry air}}{\text{kg dry air}} \left| \frac{(57.5 - 77.4) \text{ kJ}}{1 \text{ kg}} \right| \frac{10^3 \text{ J}}{1 \text{ kJ}} = -44 \text{ J}$$

d. Energy balance: closed system

$$n = \frac{2.2 \times 10^{-3} \text{ kg dry air}}{1 \text{ kg}} \left| \frac{10^3 \text{ g}}{29 \text{ g}} \right| \frac{1 \text{ mol}}{29 \text{ g}} + \frac{0.033 \text{ g H}_2\text{O}}{18 \text{ g}} \left| \frac{1 \text{ mol}}{18 \text{ g}} \right| = 0.078 \text{ mol}$$

$$Q = \Delta U = n\Delta\hat{U} = n(\Delta\hat{H} - R\Delta T) = \Delta H - nR\Delta T$$

$$= -44 \text{ J} - \frac{0.078 \text{ mol}}{\text{mol} \cdot \text{K}} \left| \frac{8.314 \text{ J}}{\text{mol} \cdot \text{K}} \right| \frac{(20 - 40)^\circ\text{C}}{1^\circ\text{C}} \left| \frac{1 \text{ K}}{1^\circ\text{C}} \right| = -31 \text{ J} \text{ (23 J transferred from the air)}$$