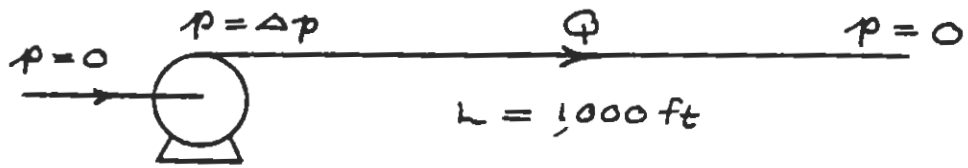


4.2  
Pump and Pipeline



Pipe friction  $\Delta p = 2 f_F \rho u_m^2 \frac{L}{D}$

(gained across pump and lost in the pipe)

Substitute  $Q = \frac{\pi D^2}{4} u_m$  gives  $\Delta p = \frac{32 f_F \rho L Q^2}{\pi^2 D^5}$

Head  $\Delta h$  gained across the pump and lost in the pipe

$$\Delta h = \frac{\Delta p}{\rho g} = \frac{32 f_F L Q^2}{\pi^2 g D^5} = \frac{32 \times 0.00475 \times 1000 Q^2}{\pi^2 \times 32.2 \times \left(\frac{2.067}{12}\right)^5} = 3154 Q^2$$

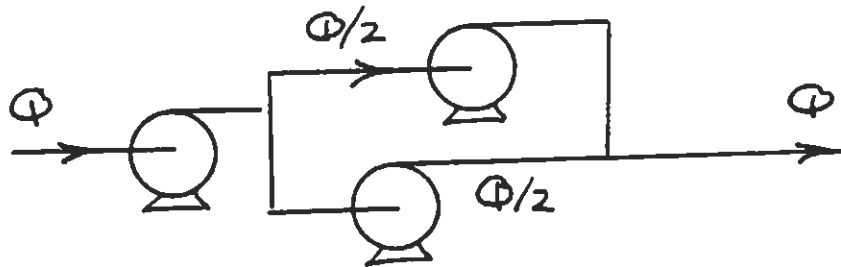
Solution either by drawing  $\Delta h = 3154 Q^2$  on the pump curve and finding the point of intersection, or by trial and error:

<u>Q (ft<sup>3</sup>/s)</u>	<u><math>\Delta h_{\text{pipe}}</math> (ft)</u>	<u><math>\Delta h_{\text{pump}}</math> (ft)</u>
0.12	45.4	66
0.16	80.7	53
0.14	61.8	61

Hence  $\underline{\underline{Q = 0.14 \frac{\text{ft}^3}{\text{s}}}}$

4.5-1

Pumps in Series and Parallel

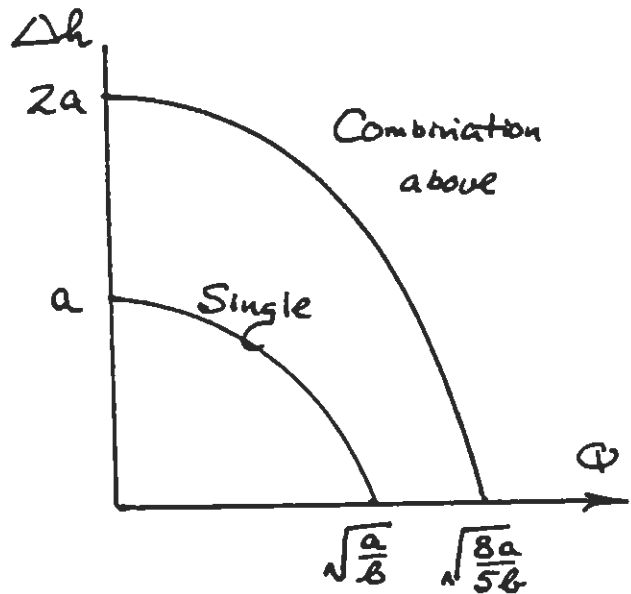


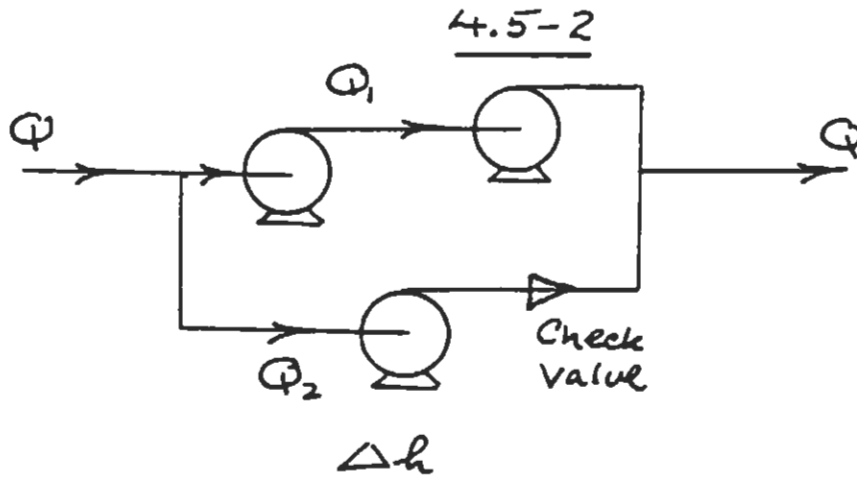
Single pump

$$\Delta h = a - bQ^2$$

About combination

$$\begin{aligned} \Delta h &= a - bQ^2 \\ &+ a - b\left(\frac{Q}{2}\right)^2 \\ &= 2a - \frac{5}{4}bQ^2 \end{aligned}$$





$$\Delta h = 2(a - bQ_1^2) \quad (1)$$

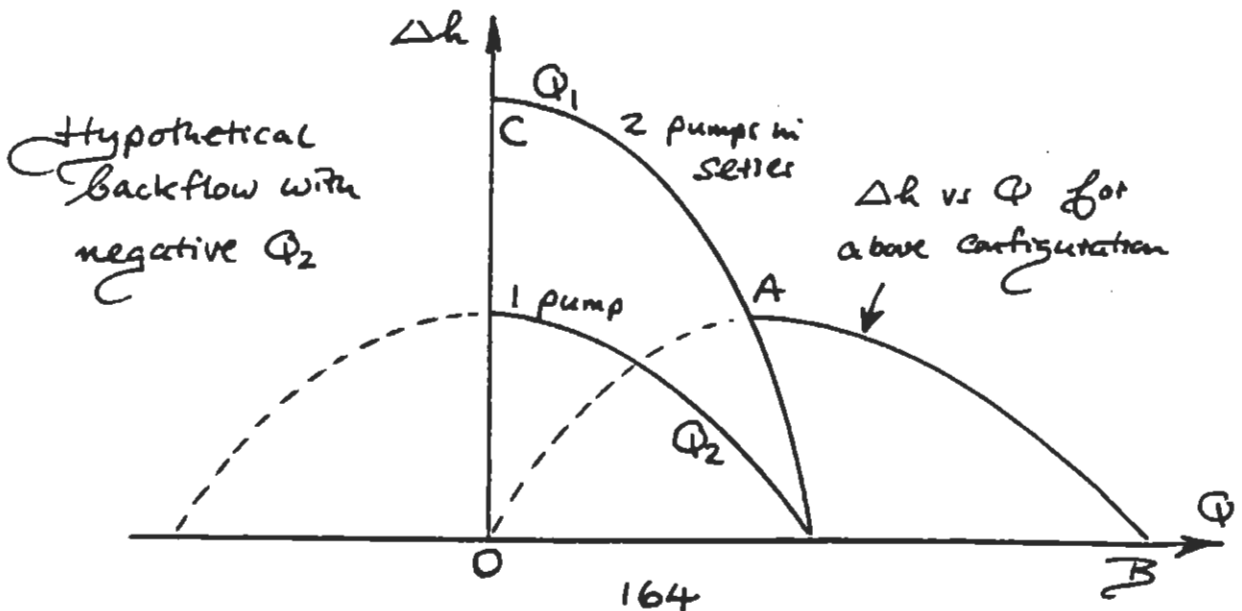
$$= a - bQ_2^2 \quad (2)$$

$$Q = Q_1 + Q_2 \quad (3)$$

Algebra gives  $Q_1 = -Q + \sqrt{2Q^2 + a/b}$

$$\Delta h = 2bQ [2\sqrt{2Q^2 + a/b} - 3Q], \quad (4)$$

Which (surprisingly) gives  $\Delta h = 0$  for  $Q = 0$ !  
 The paradox arises because we are applying (4) in a region that—because of the check valve—is physically impossible.



4.5-3

The hypothetical prediction of equation (4) along OA arises mathematically with a positive  $Q_1$  and a negative  $Q_2$ . That is the head generated by the two pumps in series is supposedly strong enough to cause a backflow in the other pump — impossible in practice because of the check valve.

The complete picture is therefore the combination CA — AB.

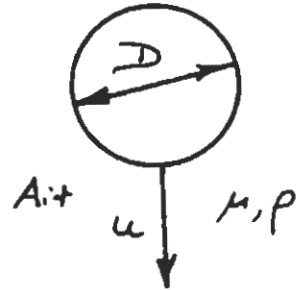
4.7

Terminal Velocity of Hailstones

The following form is useful when the velocity is unknown

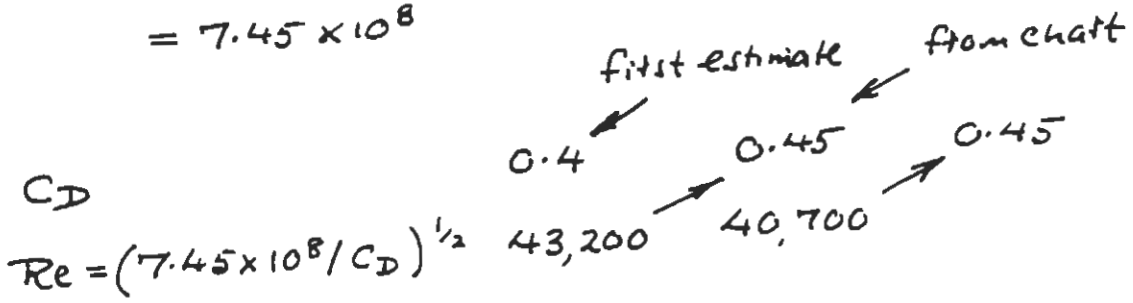
$$C_D Re^2 = \frac{4}{3} \left( \frac{g \rho_f D^3}{\mu^2} \right) (\rho_s - \rho_f)$$

↑  
negligible



$$= \frac{4}{3} \frac{32.2 \times 0.0765 \times \left(\frac{1}{12}\right)^3 \times 57.2}{\left(\frac{0.0435}{3600}\right)^2}$$

$$= 7.45 \times 10^8$$



Terminal Velocity

$$Re = \frac{\rho_f u_t D}{\mu}$$

$$u_t = \frac{\mu Re}{\rho_f D}$$

$$= \frac{0.0435 \times 40,700}{0.0765 \times \left(\frac{1}{12}\right) \times 3,600}$$

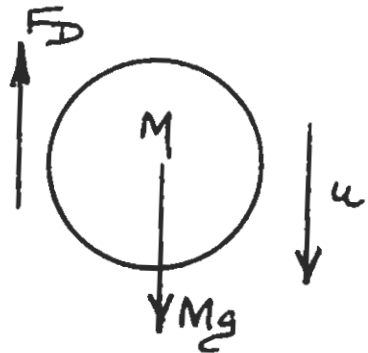
$$u_t = \underline{\underline{77.1 \frac{ft}{s}}} \quad \frac{\frac{lbm}{ft \cdot hr}}{\frac{ft^3}{lbm}} \frac{1}{ft} \frac{hr}{s}$$

4.8

Hot-Air Balloon Emergency

At terminal velocity,  
weight is exactly  
balanced by drag force:

$$F_D = Mg$$



$$C_D = \frac{F_D}{\frac{1}{2} \rho u^2 A_p} = \frac{Mg}{\frac{1}{2} \rho u^2 \frac{\pi D^2}{4}}$$

Solve for velocity

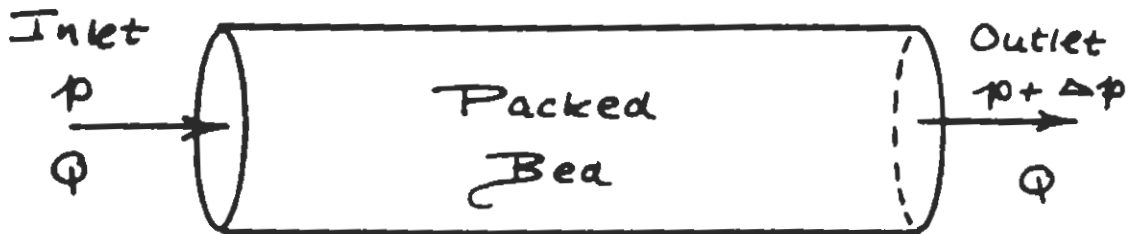
$$u^2 = \frac{8Mg}{C_D \rho \pi D^2} = \frac{8 \times 500 \times 32.2}{0.44 \times 0.0774 \times \pi \times 80^2}$$

$$\underline{\underline{u = 13.7 \text{ ft/s}}}$$

Hence the balloonist should use the parachute.

4.14

Pressure Drop in Ion-Exchange Bed



The Ergun equation consists of a laminar term and a turbulent term:

$$-\Delta p = aQ + bQ^2$$

$$4 = 10a + 100b$$

$$10 = 20a + 400b$$

Hence  $a = 0.3$  and  $b = 0.01$

Maximum flow rate is the solution of

$$54 = 0.3 Q_{\max} + 0.01 Q_{\max}^2$$

$$Q_{\max}^2 + 30 Q_{\max} - 5,400 = 0$$

$$Q_{\max} = \frac{1}{2} \left[ -30 \overset{\uparrow \text{reject}}{+} \sqrt{30^2 + 4 \times 5,400} \right]$$

$$\underline{\underline{Q_{\max} = 60 \text{ gpm}}}$$