

Characterization of high surface area smectite supported cobalt oxides catalysts for hydrodesulfurization by means of TPR, TPS and ESR. Hayashi, Eiji; Iwamatsu, Eiji; Elias Biswas, Mohammad; Sanada, Yuzo; Ahmed, Shakeel; Hamid, Halim; Yoneda, Toshikazu. The Research Institute, King Fahd University of Petroleum and Minerals, Dhahran, Saudi Arabia. Applied Catalysis, A: General (1999), 179(1-2), 203-216. Publisher: Elsevier Science B.V., CODEN: ACAGE4 ISSN: 0926-860X. Journal written in English. CAN 130:314070 AN 1999:143386 CAPLUS (Copyright (C) 2008 ACS on SciFinder (R))

Abstract

Catalysts of cobalt oxide loaded on smectic clays having high surface areas were prepared. Smectic clays used were montmorillonite, saponite, porous saponite, hectorite and stevensite. The catalysts were tested for hydrodesulfurization (HDS) activity with thiophene in a pulse flow reactor at different temperatures. Co-porous saponite catalyst prepared by an ion-exchange method in the series including CoMo-Al₂O₃ shows the highest thiophene HDS activity so far studied. The catalytic properties of the selected catalysts were characterized by temperature-programmed reduction (TPR) and sulfiding (TPS) together with ESR (ESR). The HDS performance with thiophene is closely dependent upon the reduction temperature of cobalt oxide obtained by TPR for Co-smectite catalysts. The TPS measurements indicate that small particles of cobalt oxide are highly dispersed in the smectic layer by means of ion-exchange method. It is suggested that the properties such as sensitivity toward H₂S and catalyst color of cobalt oxide on Co-porous saponite by ion-exchange method are different from those of Co-porous saponite by impregnation method. Reactivity of loaded cobalt oxide with H₂S is strongly dependent upon the sulfiding paths.